Project: Repair Wet Pipe Fire Suppression System in Bldg 404A TCH, Camp Buehring, Kuwait SUB CONTRACTOR: Naser M. Al-Baddah & Partner (NBTC)

Data Sheets

SL NO.	ITEM DESCRIPTION	MODEL	MANUFACTURER
1	Fire Pump, Diesel Operated, 750 GPM @ 65 psi	5AEF8A / JU4H-UF14	Peerless - USA
2	Jockey Pump, Electric Operated, 10 GPM @ 75 psi	CR 15-5	Grundfos - Europe
3	Fire Water Tank (GRP), Volume 200 m ³ , 10m x 5m x 4m.		Hi Tank - Korea
4	Conclealed Sprinkler Heads, K-115, 68 °C, 1/2" NPT	VK 202 - D (K8.0)	Viking - USA
5	Test and Drain Valve	A61	Giacomini - Italy
6	Fire Extinguishers 9L (2 1/2 Gallons) Water Type	4202	Croker - USA
7	Water Flow Switch (Vane Type)	VSR	Potter - USA
8	Check Valve 174 PSI	D-1 & G-1	Viking - USA
9	Gate Valve OS & Y w/ Supervisory Switch, 175 PSI	F-607-OTS	Nibco - USA
10	Alarm Bell	F-2	Viking - USA
11	Fire Department Connection, 4 x 2 Way	6410	Croker - USA
12	Fire Pump Test Header, 4 Way 6 x 2-1/2"	6824	Croker - USA
13	Steel Piping A/Gto ASTM A53 Sch 40, Black Steel Seamless		Al Jajeera - Oman
14	Ductile Iron Piping B/G to AWWA C151 / A21.51		SADIP - Saudi Arabia

PEERLESS PUMP

OUR FIRE PUMPS ARE **PEERLESS**

- FULL RANGE EXPERTISE

PEERLESS PRODUCT BRAND > UL LISTED, ULC LISTED AND FM APPROVED

be think innovate GRUNDFOS X





Peerless Fire Pump Units and Enclosed Packaged Systems

Thousands of Peerless Pump installations (UL, ULC or FM approved) deliver superior fire protection to facilities worldwide. For over eighty years Peerless Pump has been offering complete service, from engineering assistance to in-house fabrication to field start-up. Products are designed from a broad selection of pumps, drives, controls, baseplates and accessories. Fire pump choices include horizontal split case, in-line and end suction centrifugal, as well as vertical turbines pumps.



The Right Solution for Reliability

Reliability is one of the hallmarks of Peerless
Pump technology, and it's built into every aspect
of our distinctive pump designs. Our mindset is
to construct pumps of the highest quality by
paying attention to the details and investing
in innovative research and development.

Building contractors, specifying engineers and facility managers alike trust the recognized global leader in pump technology and solutions. They look to Grundfos' expertise in developing new and improved ways to meet water and energy challenges in commercial buildings. Arriving at a solution that works requires the merging of many professional skill sets. Choosing Grundfos as your partner extends beyond sale and delivery and offers a unique collaborative partnership.

Providing Pumping Solutions to the Global Commercial / Fire Market, Peerless Can Fulfill Your Requirements:

- Recognized leader in the fire pump industry
- Thousands of installations of all sizes and types
- Represented by fully qualified personnel in most major U.S. and international cities
- Complete in-house fabrication capabilities
- Mechanical-run test capabilities
- Horizontal models for capacities to 5,000 gpm

- Vertical models for capacities to 5,000 gpm
- In-line models for capacities to 1,500 gpm
- End suction models for capacities to 500 gpm
- Drives: electric motor or diesel engine
- Basic units, packaged systems, and engineered enclosures

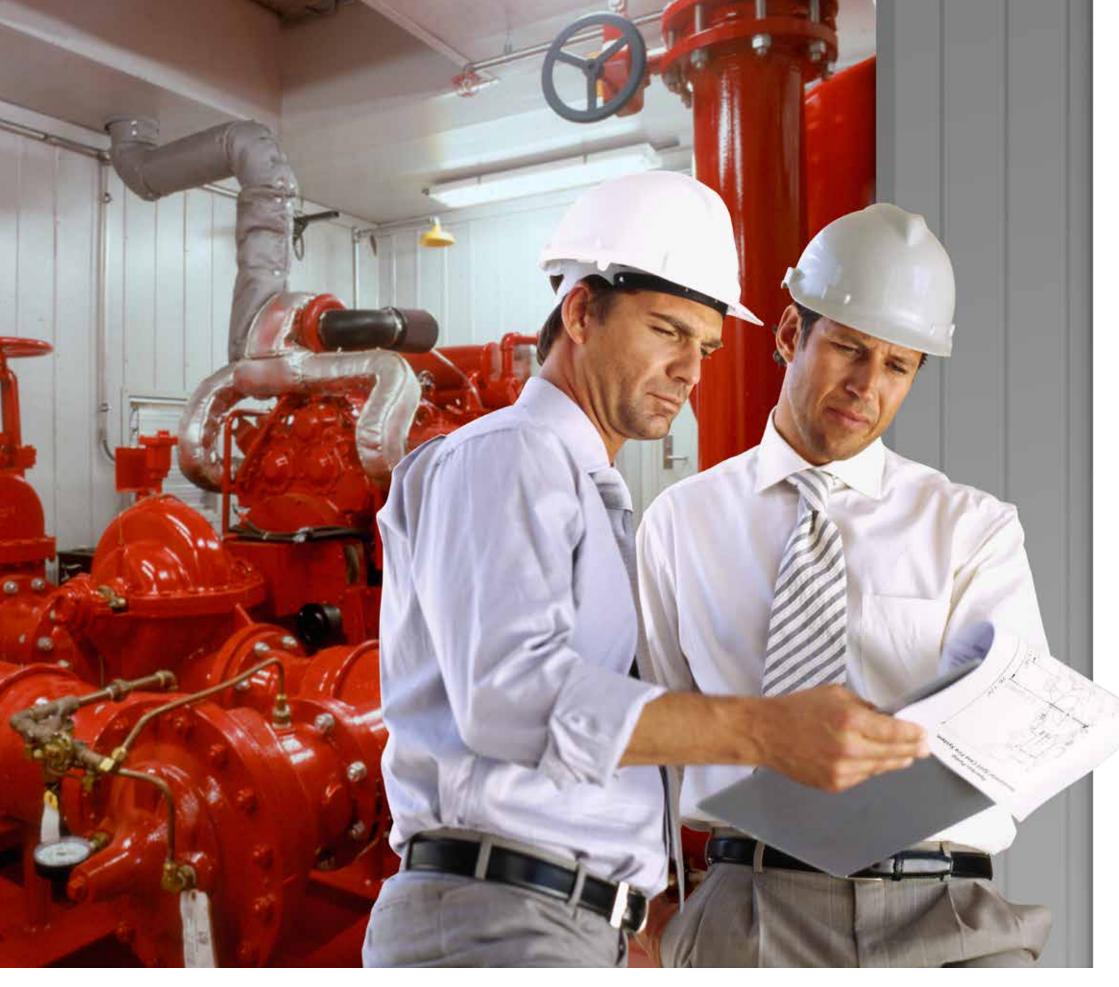
A unique collaborative partnership that extends beyond the sale and delivery

Custom Designs

Engineered designs for unusual applications have always been a specialty for Grundfos. From submersibles to end-suction pumps, no application is beyond our technical expertise. Drawing upon our many years of engineering and manufacturing experience is the best way to solve your difficult application, whether it's temperature extremes, or complex configurations.

Anticipating the future

Grundfos invests 5% of its annual revenue into research and development, with nearly 18,000 employees in 55 countries, dedicated to addressing the challenges of tomorrow, today.





Our Competencies

With the most efficient selections and superior local representation, we endeavor to partner with the fire protection contracting community to create the best value possible for each project.

Our long history of innovation in engineered pump systems for building management has opened doors and created a sizeable opportunity for optimizing installations in commercial structures.

Peerless Pump offers both modular and integrated solutions that further simplify installations and commissioning. These reliable solutions are a result of producing the most optimized pump hydraulics, hydraulics and accessories to make everything work holistically while communicating efficiently with the central system controller.

A recognized global leader in fire pump systems and accessories.

The Full Range of Possibilities

Grundfos offers total fire pumping solutions on any scale. Our expertise in the full range of fire pump products and application areas in the commercial buildings sector can be tailored to your specific requirements.

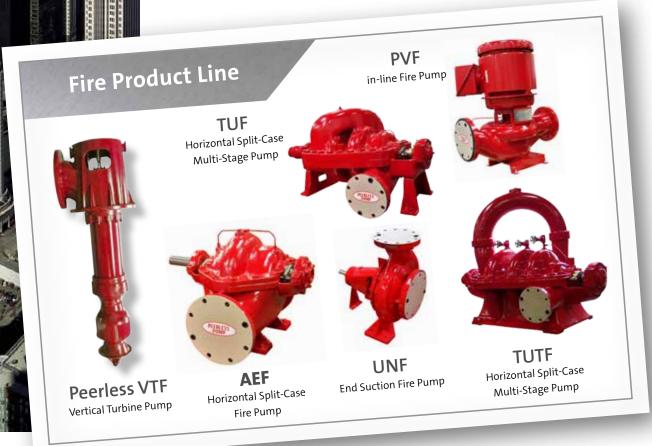


The Peerless Pump Fire Pump Units, Systems, and Enclosed Packaged Systems

Applications vary from small, basic electric motor units to diesel engine driven, enclosed, packaged systems. Standard units are designed to handle fresh water, but special materials are available for sea water applications.

Each enclosed pumping solution is typically a one-of-a-kind, configured by Peerless engineers to meet a specific application and operating condition.

Peerless Pump - A reliable global solution to commercial building and industrial applications





A Reliable Answer to Commercial Building Solutions

Peerless Pump can help you solve your unique needs and challenges, ensuring that the necessary fire protection water flow will meet facility demands and regulations when called upon. This is achieved by using a proven range of durable, horizontal, inline, end suction and vertical turbine pumps. These pumps are uniquely designed to deliver by reacting automatically to changing demands and conditions. To suit each situation, we supply the expertise to ensure that pumps and motors or engines are applied correctly.

Proven pumping systems for changing and demanding conditions





9



The Peerless Pump Fire Pump Units and Enclosed Packaged Systems

Thousands of Peerless Pump installations (UL, ULC or FM approved) deliver superior fire protection to facilities worldwide. For over eighty years Peerless Pump has been offering complete service, from engineering assistance to in-house fabrication to field start-up. Products are designed from a broad selection of pumps, drives, controls, baseplates and accessories. Pump choices include horizontal, in-line and end suction centrifugal fire pumps as well as vertical turbines

State of the art engineered systems arrive ready to install

Applications vary from small, basic electric motor units to diesel engine driven, enclosed, packaged systems. Standard units are designed to handle fresh water, but special materials are available for sea water applications.

Engineered Systems PES

Vertical Turbine Diesel Pump



The PES Advantage:

Peerless Engineered Systems (PES) has the capability to design and build a system to meet your customized needs. We will review your requirements and design a system that is right

for you. If you are looking for simple solutions to complex problems, PES has the answer. Let us build your Packaged System so you can focus on the rest of your project.

11



NOTE: For detailed information on selection, performance ratings, and dimensions of Peerless fire pump products and systems refer to your local Peerless Pump representative.

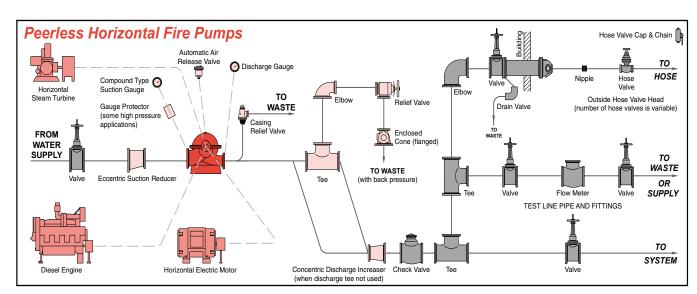
GRUNDFOS

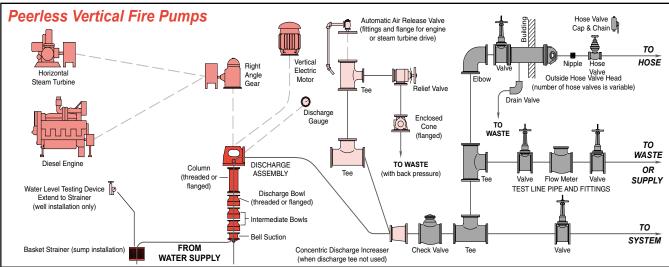
Accessories

To meet the rigorous requirements of the NFPA 20 standards, certain accessories are required for all fire pump installations. They will vary, however, to fit the needs of each individual installation and the requirements of the local authority having jurisdiction. Peerless Pump provides a wide range of fire pump fittings which include: concentric discharge increaser, casing relief valve, eccentric suction reducer, increasing discharge tee, overflow cone, hose valve head, hose valves, hose valve caps and chains, suction and discharge gauges, relief

valve, automatic air release valve, flow meter, and ball drip valve. No matter what the requirements, Peerless Pump has a complete line of accessories available and can satisfy the requirements of each installation.

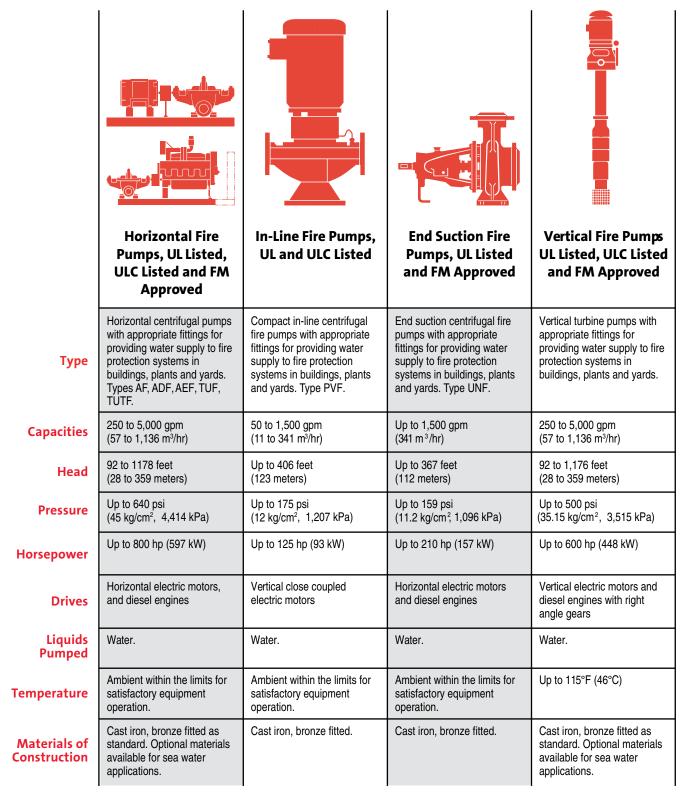
The charts below graphically illustrate the many accessories as well as the optional drives that are available with all Peerless fire pumps and packaged systems.





Peerless Fire Product Line

Features and Specifications













GRUNDFOS FIRE PUMP SYSTEMS

Responsible stewardship and good business

Grundfos is guided by a desire to use technology in innovative ways to support a growing and fast-changing world. We are conscious of the impact our activities can have on people and the environment, and this is precisely why we put sustainability first. From our perspective, sustainability is a healthy mix of responsible stewardship, common sense and good business.

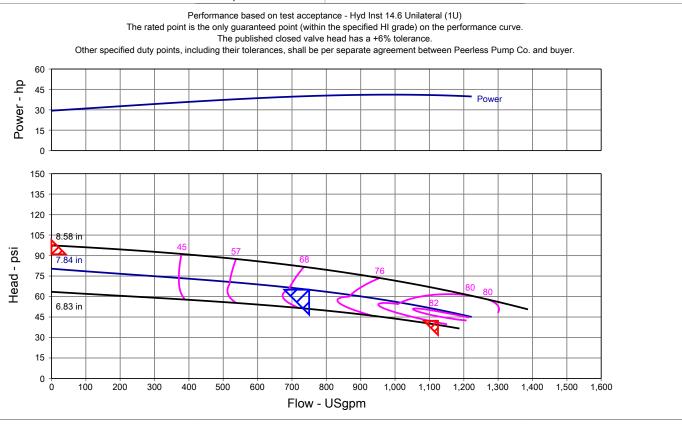
- To be sure that we have enough clean water tomorrow,
 we should look to more efficient water use today.
- By reducing energy costs on pumping systems, we play our part in conserving resources and making our
 North American pump and pumping solutions more competitive on local and global markets.

L-FR-SL-001 Rev. 8/2014 (US)





Pump Performance Datasheet Quote Number / ID : PTSD - DI - 0221 - 17 Customer Customer ref. / PO Peerless Model : 5AEF8A : 001 Stages Tag Number : 5AEF8A-3000 Rev Feb 2020 Service Based on curve number Quantity : 2 Date last saved : 01 Mar 2021 1:06 PM Liquid **Operating Conditions** : Cold Water Flow, rated : 750 USgpm Liquid type Differential head / pressure, rated (requested) Additional liquid description : 65.00 psi Differential head / pressure, rated (actual) : 64.94 psi Solids diameter, max : 0.00 in Suction pressure, rated / max : 3.00 / 10.00 psi.g Solids concentration, by volume : 0.00 % NPSH available, rated : Ample Temperature, max : 68.00 deg F Site Supply Frequency : 60 Hz : 1.000 / 1.000 SG Fluid density, rated / max Viscosity, rated : 1.00 cP **NFPA Limits** Vapor pressure, rated : 0.34 psi.a Speed, rated : 3000 rpm Impeller diameter, rated : 7.84 in Material : 8.58 in Material selected Impeller diameter, maximum : Cast Iron Impeller diameter, minimum : 6.83 in Pressure Data Flow, rated : 750 USgpm Maximum working pressure : 90.39 psi.g Head, rated : 64.94 psi Maximum allowable working pressure : 175.0 psi.g Power, rated : 40.1 hp Maximum allowable suction pressure : N/A Power required at 150% flow : 40.7 hp Hydrostatic test pressure : N/A Peak power : 41.2 hp Efficiency, rated : 70.90 % Flow at 150% : 1,125 USgpm Head at 150%, actual/limit : 50.41 / 42.24 psi Closed valve pressure : 83.39 psi.g 140% Head at shutoff : 90.98 psi





CR15-05 A-A-A-E-HQQE 3x400D 50 HZ

Grundfos pump 96501908



Thank you for your interest in our products. Please contact us for more information, or visit our website

https://www.lenntech.com/grundfos/CRFAM/96501908/CR-15-5-A-A-A-E-HQQE.html

info@lenntech.com

tel. +31 152 610 900 fax. +31 152 616 289

Position | Qty. | Description

1 CR 15-5 A-A-A-E-HQQE



Product No.: On request

Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). The pump head and base are in cast iron – all other wetted parts are in stainless steel. A cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via oval flanges with internal Rp threads.

The pump is fitted with a 3-phase, fan-cooled asynchronous motor.

Further product details

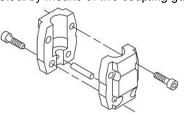
Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface. An integral part of the process is a pretreatment. The entire process consists of these elements:

- 1) Alkaline-based cleaning.
- 2) Zinc phosphating.
- 3) Cathodic electro-deposition.
- 4) Curing to a dry film thickness 18-22 my m.

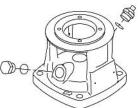
The colour code for the finished product is NCS 9000/RAL 9005.

Pump

A standard split coupling connects the pump and motor shaft. It is enclosed in the pump head/motor stool by means of two coupling guards.



The pump head, pump head cover and flange for motor mounting is made in one piece. The pump head has a combined 1/2" priming plug and vent screw.



The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system. This seal type is assembled in a cartridge unit which makes replacement safe and easy. Due to the balancing, this seal type is suitable for high-pressure applications. The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

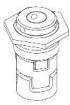
Primary seal:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

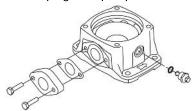
EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.



The shaft seal is screwed into the pump head.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

The base is made of cast iron. The oval flanges are bolted to the base. The outlet side of the base has a drain plug. The pump is secured to the foundation by four bolts through the base plate.



Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. The motor is flange-mounted with tapped-hole flange (FT).

Motor-mounting designation in accordance with IEC 60034-7: IM B 14 (Code I) / IM 3601 (Code II). Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as IE3 in accordance with IEC 60034-30-1.

The motor has thermistors (PTC sensors) in the windings in accordance with DIN 44081/DIN 44082. The protection reacts to both slow- and quick-rising temperatures, e.g. constant overload and stalled conditions

Thermal switches must be connected to an external control circuit in a way which ensures that the automatic reset cannot cause accidents. The motors must be connected to a motor-protective circuit breaker according to local regulations.

The motor can be connected to a variable speed drive for adjustment of pump performance to any duty point. Grundfos CUE offers a range of variable speed drives. Please find more information in Grundfos Product Center.

Technical data

Controls:

Frequency converter: NONE

Liquid:

Pumped liquid: Water
Liquid temperature range: -20 .. 120 °C
Liquid temperature during operation: 20 °C
Density: 998.2 kg/m³

Technical:

Rated flow: 17 m³/h
Rated head: 55.4 m
Pump orientation: Vertical
Shaft seal arrangement: Single
Code for shaft seal: HQQE

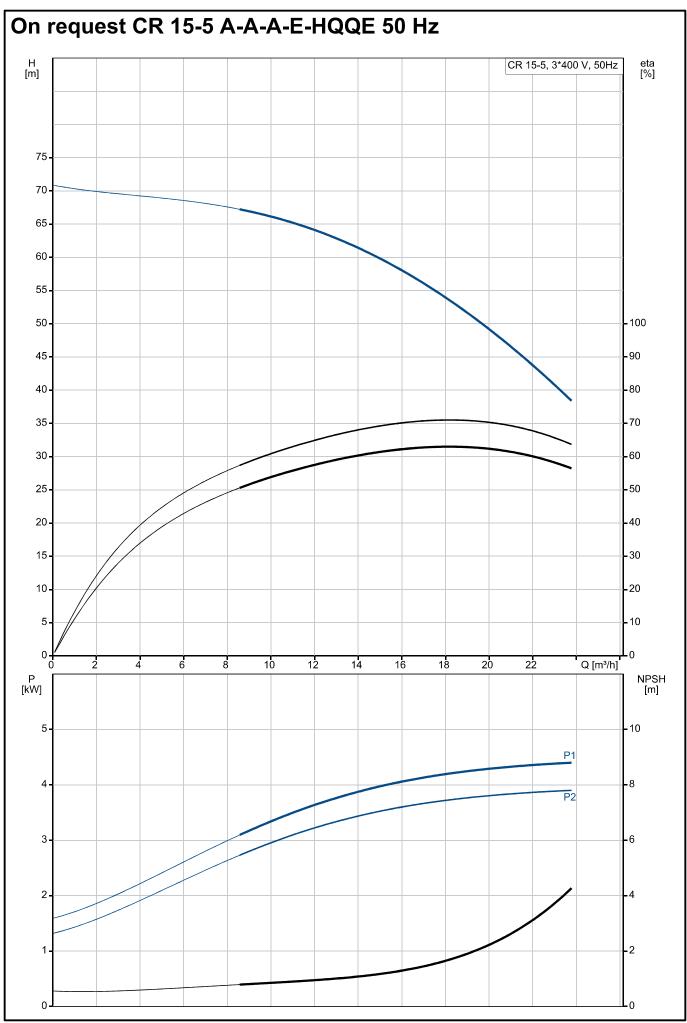
Approvals on nameplate: CE, EAC,ACS
Curve tolerance: ISO9906:2012 3B

Materials:

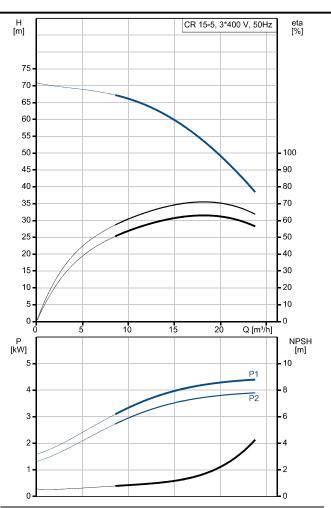
Base: Cast iron

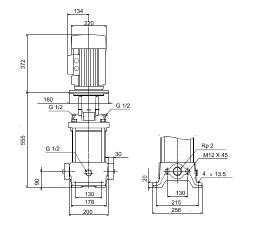
EN 1561 EN-GJL-200 ASTM A48-25B

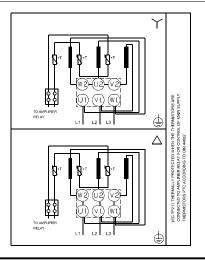
Position	Qty.	Description	
_		Impeller:	Stainless steel
			EN 1.4301
			AISI 304
		Bearing:	SIC
		Installation:	
		Maximum ambient temperature:	
		Maximum operating pressure:	10 bar 10 bar / 120 °C
		Max pressure at stated temp:	10 bar / -20 °C
		Type of connection:	Oval / Rp
		Size of inlet connection:	2 inch
		Size of outlet connection:	2 inch
		Pressure rating for pipe connecti	on: PN 10
		Flange size for motor:	FT130
		Electrical data:	
		Motor standard:	IEC
		Motor type:	112MC
		IE Efficiency class:	IE3
		Rated power - P2:	4 kW
		Power (P2) required by pump:	4 kW
		Mains frequency:	50 Hz
		Rated voltage: Rated current:	3 x 380-415D V 7.9 A
		Starting current:	1000-1110 %
		Cos phi - power factor:	0.87-0.87
		Rated speed:	2920-2940 rpm
		Efficiency:	IE3 88,1%
		Motor efficiency at full load:	88.1 %
		Motor efficiency at 3/4 load:	88.6 %
		Motor efficiency at 1/2 load:	85.2 %
		Number of poles:	2
		Enclosure class (IEC 34-5): Insulation class (IEC 85):	55 Dust/Jetting F
		Others:	
		Minimum efficiency index, MEI ≥	. 0.70
		Net weight:	73 kg
		Gross weight:	77 kg
		Shipping volume:	0.13 m³
		Danish VVS No.:	385904050



Description	Value
General information:	OD 45 5 A A E HOOF
Product name:	CR 15-5 A-A-A-E-HQQE
Product No:	On request
EAN number: Technical:	On request
Rated flow:	17 m³/h
Rated how.	55.4 m
Stages:	5
Impellers:	5
Number of reduced-diameter impellers:	0
Low NPSH:	N Vartia al
Pump orientation:	Vertical
Shaft seal arrangement:	Single
Code for shaft seal:	HQQE
Approvals on nameplate:	CE, EAC,ACS
Curve tolerance:	ISO9906:2012 3B
Pump version:	A
Model:	A
Materials:	2 1:
Base:	Cast iron
	EN 1561 EN-GJL-200
	ASTM A48-25B
Impeller:	Stainless steel
	EN 1.4301
	AISI 304
Material code:	A
Code for rubber:	E
Bearing:	SIC
Installation:	
Maximum ambient temperature:	60 °C
Maximum operating pressure:	10 bar
Max pressure at stated temp:	10 bar / 120 °C
	10 bar / -20 °C
Type of connection:	Oval / Rp
Size of inlet connection:	2 inch
Size of outlet connection:	2 inch
Pressure rating for pipe connection:	PN 10
Flange size for motor:	FT130
Connect code:	A
Liquid:	
Pumped liquid:	Water
Liquid temperature range:	-20 120 °C
Liquid temperature during operation:	20 °C
Density:	998.2 kg/m³
Electrical data:	<u>-</u>
Motor standard:	IEC
Motor type:	112MC
IE Efficiency class:	IE3
Rated power - P2:	4 kW
Power (P2) required by pump:	4 kW
Mains frequency:	50 Hz
Rated voltage:	3 x 380-415D V
Rated current:	7.9 A
Starting current:	1000-1110 %
Cos phi - power factor:	0.87-0.87
Rated speed:	2920-2940 rpm
Efficiency:	IE3 88,1%
Motor efficiency at full load:	88.1 %
Motor efficiency at 3/4 load:	88.6 %
Motor efficiency at 1/2 load:	85.2 %
	2
Number of poles:	
Enclosure class (IEC 34-5):	55 Dust/Jetting
Inculation class (IEC 05):	=
Insulation class (IEC 85): Motor protec:	PTC









SERIM HITANK

Recognized for world-class quality and technology

SERIM Hi Tank has highly acclaimed technology with Singapore PSB, UK WARS, US NSF and ISO9001: 2010 certification. We will satisfy our customers with world-class quality and supply the best products in customer's eyes and mind.

Certification SERIM HI TANK















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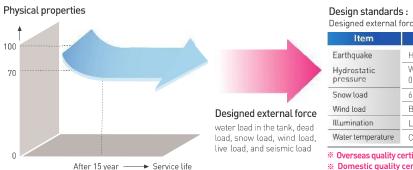
HIGH QUALITY

Hi Tank pursues an optimal system through quality management with strict design standard and reliable structural stress analysis.

A critical aspect in structural analysis is the design according to safety factor at a threshold level. Serim's expertise lies in the design of **optimal safety factor** considering the expected external force based on the physical properties of the SMC material after long-term use of more than 15 years.

Since Hi Tank does not take account of the initial value (100%) of the SMC properties but only considers the minimum value (70%) and safety factor while designing, SERIM Hi Tank guarantees long-term durability.

SMC Degradation process



Designed external force < Threshold level ÷ Safety factor

Guaranteed Load Conditions				
Horizontal seismic inensity Kh=2/3G				
Water Level(Height in Meters) X 0.1kgf/cm²(0.01MPa)				
60kg/m²				
Below 60m/sec				
Less than 0.1%				
Cold and hot water is used up to 50°C				

- Overseas quality certificates: Singapore(PSB), UK(WRAS)
- * Domestic quality certificates : GQ(Good Qualiy) Mark

OPTIMAL STRUCTURE DESIGN

With years of expertise in structure design, we provide perfect structure safety.

We performed structure analysis by the Finite Element Method to secure reliability on a reinforcement system, the strength of panels and pursue the optimal design. By inputting all possible factors such as hydrostatic pressure, seismic load, snow load, wind load, etc., We estimated the stress and distortion level. Through intensive reinforcement on the part with maximum stress, we aimed to design the best stable system.

Structural Analysis Flow chart





STANDARD RESPONSE CONCEALED PENDENT SPRINKLER VK202-D (K8.0)

The Viking Corporation, 210 N Industrial Park Drive, Hastings MI 49058 Telephone: 269-945-9501 Technical Services: 877-384-5464 Fax: 269-818-1680 Email: techsvcs@vikingcorp.com Visit the Viking website for the latest edition of this technical data page: www.vikinggroupinc.com

1. DESCRIPTION

Viking Standard Response Concealed Pendent Sprinklers are thermosensitive glass bulb spray sprinklers pre-assembled with a threaded adapter for installation with a domed cover that provides up to ½" (13 mm) of vertical adjustment. The cover plate is available with several decorative finishes to meet design requirements. The Electroless Nickel PTFE (ENT) finish has been investigated for installation in corrosive environments and is listed/approved as indicated in the Approval Charts. The ENT finish is only available for the sprinkler assembly, the cover plate is not plated.

The two-piece design allows installation and testing of the sprinkler prior to installation of the cover plate. The "push-on", "thread-off" design of the concealed cover plate assembly allows easy installation of the cover plate after the system has been tested and the ceiling finish has been applied. The cover assembly can be removed and reinstalled, allowing temporary removal of ceiling panels without taking the sprinkler system out of service or removing the sprinkler.





2. LISTINGS AND APPROVALS

c(UL)us cULus Listed: Category VNIV

FM Approved: Classes 2015

Refer to the Approval Charts and Design Criteria for Listing and Approval requirements that must be followed.

3. TECHNICAL DATA

Specifications:

Minimum Operating Pressure: 7 psi (0.5 bar) Maximum Working Pressure: 175 psi (12 bar). Factory tested hydrostatically to 500 psi (34.5 bar).

Thread Size: 3/4" (20 mm) NPT

Nominal K-Factor: 8.0 U.S. (115.2 metric*)

* Metric K-factor measurement shown is when pressure is measured in Bar. When pressure is measured in kPa, divide the metric K-factor shown by 10.0.

Glass-bulb fluid temperature rated to -65 °F (-55 °C) Overall Length (sprinkler body): 2-5/16" (59 mm)

Material Standards:

Frame Casting: Brass UNS-C84400

Deflector: Phosphor Bronze UNS-C51000 or Copper UNS-C19500

Bulb: Glass, nominal 5 mm diameter

Belleville Spring Sealing Assembly: Nickel Alloy, coated on both sides with PTFE Tape

Compression Screw: Brass UNS-C36000

Pip Cap and Insert Assembly: Copper UNS-C11000 and Stainless Steel UNS-S30400 Cover Adapter: Cold Rolled Steel UNS-G10080, Finish: Clear Chromate over Zinc Plating

Cover Assembly Materials:

Cover Plate Assembly: Copper UNS-C11000 and Brass UNS-C26800

Spring: Beryllium Nickel

Solder: Eutectic

Ordering Information: (Also refer to the current Viking price list.)

Viking Standard Response Concealed Pendent Sprinkler VK202 and Cover Plate Assembly must be ordered separately:

Sprinkler: Base Part No. 10142A-X for brass finish, and 10142JN-X for ENT finish (includes sprinkler and adapter pre-assembled, with a protective plastic cap covering the unit)

Specify sprinkler temperature rating by adding the appropriate suffix for the temperature rating to the base part number:

Temperature Suffix: 155 °F (68 °C) = B, 175 °F (79 °C) = D, 200 °F (93 °C) = E

For example, concealed sprinkler VK202, brass finish, with a 155 °F (68 °C) temperature rating = 10142ABX.

NOTE: When ordering this sprinkler using the SIN, add suffix -D. For example, concealed sprinkler VK202 = VK202-D.



STANDARD RESPONSE CONCEALED PENDENT SPRINKLER VK202-D (K8.0)

The Viking Corporation, 210 N Industrial Park Drive, Hastings MI 49058

Telephone: 269-945-9501 Technical Services: 877-384-5464 Fax: 269-818-1680 Email: techsvcs@vikingcorp.com Visit the Viking website for the latest edition of this technical data page: www.vikinggroupinc.com

Cover Plate Assembly: Base Part No. 12381

Specify finish and temperature rating of the cover plate assembly by adding the appropriate suffixes for the finish and the cover temperature rating to the base part number:

Finish Suffix: Polished Chrome = F, Painted White = M-/W, Painted Ivory = M-/I, and Painted Black = M-/B

Temperature Suffix: 135 °F (57 °C) = A (for use with 155 °F (68 °C) rated sprinklers only), 165 °F (74 °C) = C (for use with 175 °F (79 °C) or 200 °F (93 °C) rated sprinklers).

For example, cover 12381 with a Polished Chrome finish and a 135 °F (57 °C) temperature rating = 12381FA.

Available Finishes And Temperature Ratings: Refer to Table 1.

Accessories: (Also refer to the Viking website.)

Sprinkler Wrench: Part No. 13577W/B** (available since 2006)

**A 1/2" ratchet is required (not available from Viking).

Sprinkler Cabinet: Part No. 01731A (available since 1971)

4. INSTALLATION

Refer to appropriate NFPA Installation Standards.

5. OPERATION

During fire conditions, when the temperature around the sprinkler approaches its operating temperature, the cover plate detaches. Continued heating of the exposed sprinkler causes the heat-sensitive liquid in the glass bulb to expand and the bulb to shatter, releasing the pip cap and sealing spring assembly. Water flowing through the sprinkler orifice strikes the sprinkler deflector, forming a uniform spray pattern to extinguish or control the fire.

6. INSPECTIONS, TESTS AND MAINTENANCE

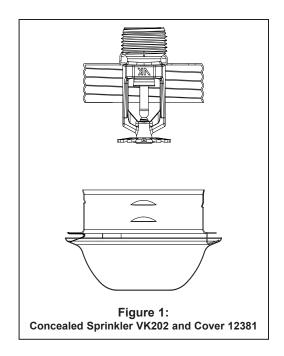
Refer to NFPA 25 for Inspection, Testing and Maintenance requirements.

7. AVAILABILITY

The Viking Standard Response Concealed Pendent Sprinklers are available through a network of domestic and international distributors. See The Viking Corporation web site for the closest distributor or contact The Viking Corporation.

8. GUARANTEE

For details of warranty, refer to Viking's current list price schedule or contact Viking directly.





STANDARD RESPONSE CONCEALED PENDENT SPRINKLER VK202-D (K8.0)

The Viking Corporation, 210 N Industrial Park Drive, Hastings MI 49058
Telephone: 269-945-9501 Technical Services: 877-384-5464 Fax: 269-818-1680 Email: techsvcs@vikingcorp.com
Visit the Viking website for the latest edition of this technical data page: www.vikinggroupinc.com

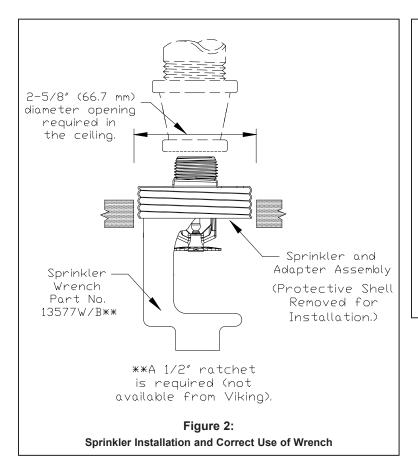
TABLE 1: AVAILABLE SPRINKLER TEMPERATURE RATINGS AND FINISHES								
Sprinkler Temperature Sprinkler Nominal Maximum Ambient Bulb Co								
Ordinary	155 °F (68 °C)	100 °F (38 °C)	Red					
Intermediate	175 °F (79 °C)	150 °F (65 °C)	Yellow					
Intermediate	200 °F (93 °C)	150 °F (65 °C)	Green					

Cover Plate Finishes: Polished Chrome, Painted White, Painted Ivory, and Painted Black

Sprinkler Finishes: Brass or ENT **Corrosion-Resistant Coatings**³: ENT

Footnotes

- ¹ The sprinkler temperature rating is stamped on the deflector.
- ² Based on NFPA-13. Other limits may apply, depending on fire loading, sprinkler location, and other requirements of the Authority Having Jurisdiction. Refer to specific installation standards.
- ³ The corrosion-resistant coatings have passed the standard corrosion test required by the approving agencies indicated in the Approval Charts. These tests cannot and do not represent all possible corrosive environments. Prior to installation, verify through the end-user that the coatings are compatible with or suitable for the proposed environment. For automatic sprinklers, the ENT coating is applied to all exposed exterior surfaces, including the waterway. For ENT coated sprinklers the belleville spring is exposed.





Identification of Custom Paint Color:
All custom color painted cover plates will
have an identifying label affixed to the
inside of the cover that indicates custom
color and will have a representative sample
(a paint dot) of the paint on the label.

Figure 3: Identification of Custom Paint Color for Concealed Covers



STANDARD RESPONSE CONCEALED PENDENT SPRINKLER VK202-D (K8.0)

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	Approval Chart 1 (UL) Standard Response Concealed Pendent Sprinklers Maximum 175 PSI (12 bar) WWP											
Sprinkler Base Part SIN		NPT Thread Size		Nominal K-Factor		Overall Length (Sprinkler Body)		Listings and Approvals ³ (Refer also to Design Criteria below.)				
Number ¹		Inch	mm	U.S.	metric ²	Inches	mm	cULus⁴				
10142A-X	VK202	3/4"	20	8.0	115.2	2-5/16"	59	AW1, BX1				
10142JN-X ⁶	VK202	3/4"	20	8.0	115.2	2-5/16" 59		AW1, BX1				
Sprinkler Temperature Ratings A - 155 °F (68 °C) B - 175 °F (79 °C) and 200 °F (93 °C)			Cover Plate Assembly Temp. Ratings ⁵ W - 135 °F (57 °C) cover 12381 ¹ X - 165 °F (74 °C) cover 12381 ¹				Finishes of the Cover Plate Assembly ⁷ 1 - Polished Chrome, Painted White Painted Ivory, or Painted Black					

Footnotes

- ¹ Part number shown is the base part number. For complete part number, refer to current Viking price list schedule.
- ² Metric K-factor measurement shown is when pressure is measured in Bar. When pressure is measured in kPa, divide the metric K-factor shown by 10.0.
- ³ This chart shows the listings and approvals available at the time of printing. Other approvals may be in process. Check with the manufacturer for any additional approvals.
- ⁴ Listed by Underwriter's Laboratories for use in the U.S. and Canada.
- ⁵ The 135 °F (57 °C) cover has an orange label. The 165 °F (74 °C) cover has a white label.
- ⁶ cULus Listed as corrosion-resistant.
- ⁷ Standard painted finishes consist of Polyester Baked Enamel. Other paint colors are available on request with the same listings as the standard paint colors. Listings and approvals apply for any paint manufacturer. Contact Viking for additional information.

NOTE: Custom colors are indicated on a label inside the cover assembly. Refer to Figure 3.

DESIGN CRITERIA - UL

(Also refer to Approval Chart 1 above.)

cULus Listing Requirements:

Viking Standard Response Concealed Pendent Sprinklers are cULus Listed as indicated in Approval Chart 1 for installation in accordance with the latest edition of NFPA 13 for standard spray sprinklers.

- Designed for use in Light, Ordinary, and Extra Hazard occupancies.
- Protection areas and maximum spacing shall be in accordance with the tables provided in NFPA 13.
- Minimum spacing allowed is 6 ft. (1.8 m) unless baffles are installed in accordance with NFPA 13.
- · Minimum distance from walls is 4 in. (102 mm).
- Maximum distance from walls shall be no more than one-half of the allowable distance between sprinklers. The distance shall be measured perpendicular to the wall.
- The sprinkler installation rules contained in NFPA 13 for standard spray pendent sprinklers must be followed.
- DEFLECTOR POSITION: Install Concealed Pendent Sprinkler VK202 with the deflector 3/8" (9.5 mm) to 7/8" (22.2 mm) below the ceiling. Refer to Figures 2 and 4.

NOTE: Concealed sprinklers must be installed in neutral or negative pressure plenums only.

IMPORTANT: Always refer to Bulletin Form No. F_091699 - Care and Handling of Sprinklers. Also refer to page F_080614 for general care, installation, and maintenance information. Viking sprinklers are to be installed in accordance with the latest edition of Viking technical data, the appropriate standards of NFPA, LPCB, APSAD, VdS or other similar organizations, and also with the provisions of governmental codes, ordinances, and standards, whenever applicable.



STANDARD RESPONSE CONCEALED PENDENT SPRINKLER VK202-D (K8.0)

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Approval Chart 2 (FM) Standard Response Concealed Pendent Sprinklers Maximum 175 PSI (12 bar) WWP Sprinkler Temperature Rating Cover Plate Temperature Rating W1← Cover Plate Finish KEY											
Sprinkler Base Part	SIN	NPT Thread Size		Nominal K-Factor		Overall Length (Sprinkler Body)		FM Approvals ³			
Number ¹		Inch	mm	U.S.	metric ²	Inches	mm	(Refer also to Design Criteria below.)			
10142A-X	VK202	3/4"	20	8.0	115.2	2-5/16"	59	AW1, BX1			
10142JN-X ⁶	VK202	3/4"	20	8.0	115.2	2-5/16"	59	AW1, BX1			
Sprinkler Temperature Ratings A - 155 °F (68 °C) B - 175 °F (79 °C) and 200 °F (93 °C)				Cover Plate Assembly Temp. Ratings ⁴ W - 135 °F (57 °C) cover 12381 ¹ X - 165 °F (74 °C) cover 12381 ¹				Finishes of the Cover Plate Assembly ⁵ 1 - Polished Chrome, Painted White, Painted Ivory, or Painted Black			

Footnotes

- ¹ Part number shown is the base part number. For complete part number, refer to current Viking price list schedule.
- ² Metric K-factor measurement shown is when pressure is measured in Bar. When pressure is measured in kPa, divide the metric K-factor shown by 10.0.
- ³ This chart shows the FM Approvals available at the time of printing. Other approvals may be in process. Check with the manufacturer for any additional approvals.
- ⁴ The 135 °F (57 °C) cover has an orange label. The 165 °F (74 °C) cover has a white label.
- ⁵ Standard painted finishes consist of Polyester Baked Enamel. Other paint colors are available on request with the same listings as the standard paint colors. Approvals apply for any paint manufacturer. Contact Viking for additional information.
- ⁶ FM approved as corrosion resistant.

NOTE: Custom colors are indicated on a label inside the cover assembly. Refer to Figure 3.

DESIGN CRITERIA - FM

(Also refer to Approval Chart 2 above.)

FM Approval Requirements:

Viking Concealed Pendent Sprinkler VK202-D is FM Approved as a standard response **Non-Storage** concealed pendent sprinkler as indicated in the FM Approval Guide. For specific application and installation requirements, reference the latest applicable FM Loss Prevention Data Sheets (including Data Sheet 2-0). FM Global Loss Prevention Data Sheets contain guidelines relating to, but not limited to: minimum water supply requirements, hydraulic design, ceiling slope and obstructions, minimum and maximum allowable spacing, and deflector distance below the ceiling.

• DEFLECTOR POSITION: Install Concealed Pendent Sprinkler VK202 with the deflector 3/8" (9.5 mm) to 7/8" (22.2 mm) below the ceiling. Refer to Figures 2 and 4.

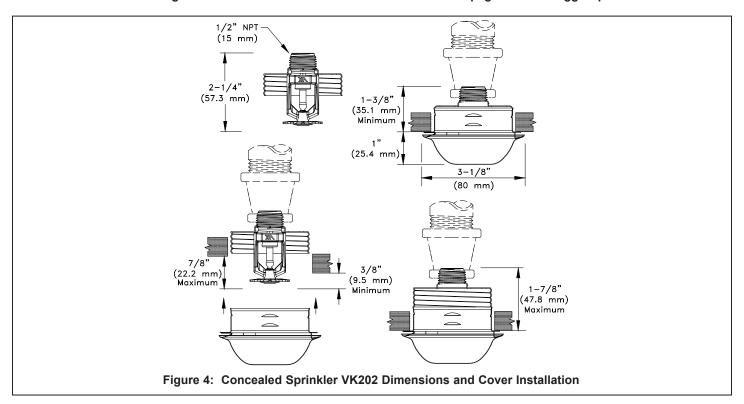
NOTE: The FM installation guidelines may differ from cULus and/or NFPA criteria.

IMPORTANT: Always refer to Bulletin Form No. F_091699 - Care and Handling of Sprinklers. Also refer to page F_080614 for general care, installation, and maintenance information. Viking sprinklers are to be installed in accordance with the latest edition of Viking technical data, the appropriate standards of NFPA, FM Global, LPCB, APSAD, VdS or other similar organizations, and also with the provisions of governmental codes, ordinances, and standards, whenever applicable.



STANDARD RESPONSE CONCEALED PENDENT SPRINKLER VK202-D (K8.0)

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Description

A61 Giacomini Test and Drain valve for sprinkler systems combines the functions of test and drain for wet sprinkler systems.

A61 valves have forged brass body with chrome plated brass ball valve and PTFE seats. The valves complies with the requirements of NFPA-13, NFPA-13R and NFPA-13D. The A61 valves are single handle ball valves with three working positions. They include tamper resistant test orifice and sight glass for the visual control.

Versions and product codes

versions and product codes							
Series	Size	Туре					
	1" 1 1/4" 1 1/2" 2"	Rp, EN 10226 (F) X Rp, EN 10226 (F)					
A61	1" 1 1/4" 1 1/2" 2"	NPT (F) X NPT (F)					
	1 1/4" 2"	Groove x Groove					

Orifice codes

Valves size	Size	K factor
	3/8"	2,8
1″	7/16"	4,2
I	1/2"	5,6
	17/32"	8,0
	3/8"	2,8
	7/16"	4,2
1 1 / 4 //	1/2"	5,6
1 1/4"	17/32"	8,0
	5/8″	11,2
	3/4"	14,0
	7/16"	4,2
	1/2"	5,6
	17/32"	8,0
1 1/2"	5/8″	11,2
2"	3/4"	14,0
	15/16"	16,8
	15/64"	22,4
	19/64"	25,2

Technical data

• Rated pressure: 300 psi

Materials

- Forged brass body
- Chrome plated ball
- Steel handle
- Valve seat in PTFE
- Indication disk in brass
- Sight glasses in polycarbonate

Approvals

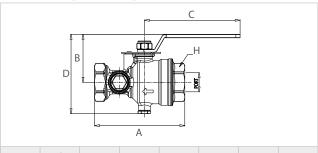




LISTED 36Y7 1 1/2" size UL listed only

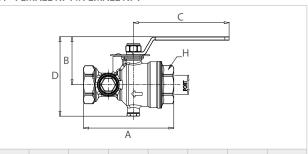
Dimensions

A61 - FEMALE Rp x FEMALE Rp



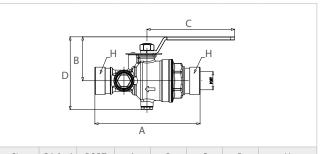
Size	C (plug)	PORT	Α	В	С	D	Н
1″	1/4″	1 1/16″	5 1/18"	2 43/64"	5 11/32"	4 27/64"	1 57/64"
1 1/4"	1/4″	1 1/16"	5 7/16"	2 43/64"	5 11/32"	4 27/64"	1 57/64"
1 1/2"	1/4″	1 18/32"	6 3/16"	4"	6 26/32"	6 21/64"	2 40/64"
2"	1/4″	1 12/16"	6 21/32"	4"	6 26/32"	6 21/64"	2 40/64"

A61 - FEMALE NPT x FEMALE NPT



Size	C (plug)	PORT	Α	В	C	D	Н
1″	1/4″	1 1/16"	5 1/32"	2 43/64"	5 11/32"	4 27/64"	1 57/64"
1 1/4"	1/4″	1 1/16"	5 1/32"	2 43/64"	5 11/32"	4 27/64"	1 57/64"
1 1/2"	1/4"	1 18/32"	6 6/32"	4"	6 26/32"	6 21/64"	2 40/64"
2"	1/4"	1 12/16"	6 6/32"	4"	6 26/32"	6 21/64"	2 40/64"

A61 - GROOVE x GROOVE



Size	C (plug)	PORT	Α	В	C	D	Н
1 1/4"	1/4"	1 1/16"	6 13/32"	2 43/64"	5 11/32"	4 27/64"	1 1/4" groove
2"	1/4"	1 12/16"	7 17/32"	4"	6 26/32"	6 21/64"	2" groove

FIRE PROTECTION

0686EN July 2019

TEST AND DRAIN VALVE





Product specifications

A61

Test and drain valve for sprinkler systems combines the functions of test and drain for wet sprinkler systems. complies with the requirements of NFPA-13, NFPA-13R and NFPA-13D and is FM approved and UL listed.

Main feature as following:

- Rp, EN 10226 threads 1"- 1 1/4"- 1 1/2"- 2"
- NPT threads 1" 1 1/4" 1 1/2" 2"
- Groove connections 1 1/4" 2"
- Forged brass body
- Chrome plated brass ball
- PTFE seats.
- Single handle ball valves with three working positions
- Tamper resistant test orifice and sight glass included



FIRE EXTINGUISHERS



WATER 2 1/2 GALLON

U/L LISTED STANDARD EQUIPMENT:

Water a liquid agent only recommended for fighting Class "A" fires in hand portable extinguishers.

IDEAL USES:

Schools, theaters, department and retail store rooms.

WATER MIST 2 1/2 GALLON

U/L LISTED STANDARD EQUIPMENT:

Distilled water extinguishing agent. White Painted finish.



Hospitals, Health Care Facility and Clean Rooms





Figure No.	U/L Rating	Capacity (gallons)	Height	Width	Depth (dia.)	Range of Sream	Valve Material	Cylinder Material	Bracket	Shipping Weight (lbs.)	
4202	2A	2 1/2	24 1/2"	9"	7"	40-55'	Brass	Stainless	Wall	7 1/2 Lbs.	
								Steet			_
4206	2A:C	2 1/2	24 1/2"	11"	7"	10-12'	Brass	Painted Steel	Wall	8 Lbs.	Ì



REGULAR BC

Regular BC

Series 4300

U/L LISTED



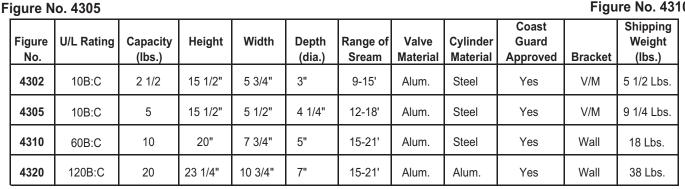
STANDARD EQUIPMENT:

Sodium Bicarbonate based dry agent capable of of fighting Class "B" and "C" type fires.

IDEAL USES:

Kitchens, garages, vehicles and boats.







VANE TYPE WATERFLOW ALARM SWITCH WITH RETARD



Specifications subject to change without notice.

	Ordering Information												
Nominal	Pipe Size	Model	Part Number										
2"	DN50	VSR-2	1144402										
2 1/2"	DN65	VSR-2 1/2	1144425										
3"	DN80	VSR-3	1144403										
3 1/2"	-	VSR-3 1/2	1144435										
4"	DN100	VSR-4	1144404										
5"	-	VSR-5	1144405										
6"	DN150	VSR-6	1144406										
8"	DN200	VSR-8	1144408										

Optional: Cover Tamper Switch Kit, stock no. 0090148 Replaceable Components: Retard/Switch Assembly, stock no. 1029030 UL, CUL and CSFM Listed, FM Approved, LPCBApproved, For CE Marked (EN12259-5)/VdS Approved model use VSR-EU

Service Pressure: 450 PSI (31 BAR) - UL

Flow Sensitivity Range for Signal:

4-10 GPM (15-38 LPM) - UL

Maximum Surge: 18 FPS (5.5 m/s)

Contact Ratings: Two sets of SPDT (Form C)

10.0 Amps at 125/250VAC 2.0 Amps at 30VDC Resistive 10 mAmps min. at 24VDC

Conduit Entrances: Two knockouts provided for 1/2" conduit.

Individual switch compartments suitable

for dissimilar voltages.

Environmental Specifications:

 NEMA 4/IP54 Rated Enclosure suitable for indoor or outdoor use with factory installed gasket and die-cast housing when used with appropriate conduit fitting.

• Temperature Range: 40°F - 120°F, (4.5°C - 49°C) - UL

· Non-corrosive sleeve factory installed in saddle.

Service Use:

NFPA-13 Automatic Sprinkler One or two family dwelling NFPA-13D Residential occupancy up to four stories NFPA-13R National Fire Alarm Code NFPA-72

WARNING

- Installation must be performed by qualified personnel and in accordance with all national and local codes and ordinances.
- Shock hazard. Disconnect power source before servicing. Serious injury or death could result.
- Risk of explosion. Not for use in hazardous locations. Serious injury or death could result.

CAUTION

Waterflow switches that are monitoring wet pipe sprinkler systems shall not be used as the sole initiating device to discharge AFFF, deluge, or chemical suppression systems. Waterflow switches used for this application may result in unintended discharges caused by surges. trapped air, or short retard times.

Important: This document contains important information on the installation and operation of the VSR waterflow switches. Please read all instructions carefully before beginning installation. A copy of this document is required by NFPA 72 to be maintained on site.

General Information

The Model VSR is a vane type waterflow switch for use on wet sprinkler systems. It is UL Listed for use on a steel pipe; schedules 5 through 40, sizes 2" - 6" and is UL Listed and FM Approved for use on steel pipe; schedules 10 through 40, sizes 2" thru 8" (50 mm thru 200 mm). LPC approved sizes are 2" thru 8" (50 mm thru 200 mm). See Ordering Information chart.

The VSR may also be used as a sectional waterflow detector on large systems. The VSR contains two single pole, double throw, snap action switches and an adjustable, instantly recycling pneumatic retard. The switches are actuated when a flow of 10 GPM (38 LPM) or more occurs downstream of the device. The flow condition must exist for a period of time necessary to overcome the selected retard period.

Enclosure

The VSR switches and retard device are enclosed in a general purpose, die-cast housing. The cover is held in place with two tamper resistant screws which require a special key for removal. A field installable cover tamper switch is available as an option which may be used to indicate unauthorized removal of the cover. See bulletin number 5401103 for installation instructions of this switch.



VSR VANE TYPE WATERFLOW ALARM SWITCH WITH RETARD

Installation (see Fig. 1)

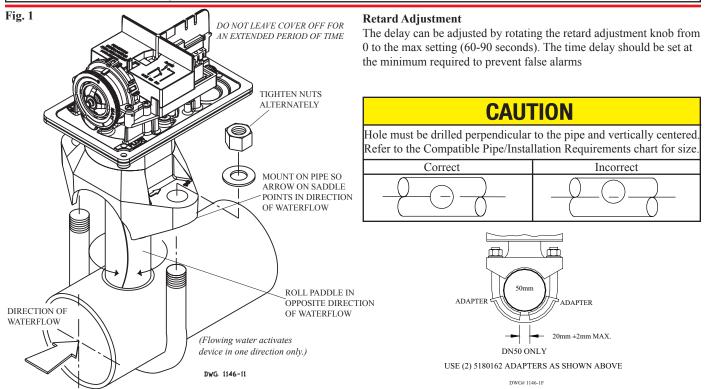
These devices may be mounted on horizontal or vertical pipe. On horizontal pipe they shall be installed on the top side of the pipe where they will be accessible. The device should not be installed within 6" (15 cm) of a fitting which changes the direction of the waterflow or within 24" (60 cm) of a valve or drain.

NOTE: Do not leave cover off for an extended period of time.

Drain the system and drill a hole in the pipe using a hole saw in a slow speed drill (see Fig. 1). Clean the inside pipe of all growth or other material for a distance equal to the pipe diameter on either side of the hole. Roll the vane so that it may be inserted into the hole; do not bend or crease it. Insert the vane so that the arrow on the saddle points in the direction of the waterflow. Take care not to damage the non-corrosive bushing in the saddle. The bushing should fit inside the hole in the pipe. Install the saddle strap and tighten nuts alternately to required torque (see the chart in Fig. 1). The vane must not rub the inside of the pipe or bind in any way.

A CAUTION

Do not trim the paddle. Failure to follow these instructions may prevent the device from operating and will void the warranty. Do not obstruct or otherwise prevent the trip stem of the flow switch from moving when water flows as this could damage the flow switch and prevent an alarm. If an alarm is not desired, a qualified technician should disable the alarm system.



							Compat	ible Pip	e/ Install	ation Re	equirem	ents						
Model	ı	inal Pipe		al Pipe			Pipe Wall Thickness								Hole Siz	U-Bolt Nuts		
		Size	O.	O.D.		twall	Schedule 10 (UL)		Schedule	Schedule 40 (UL)		BS-1387 (LPC)		/DS)			Torque	
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	ft-lb	n-m
VSR-2	2	DN50	2.375	60.3	.065	1.651	0.109	2.77	0.154	3.91	0.142	3.6	0.091	2.3	1.25 + .125/-	33.0 ± 2.0		
VSR-2 1/2	2.5	-	2.875	73.0	.084	2.134	0.120	3.05	0.203	5.16	-	-	-	.062				
VSR-2 1/2	-	DN65	3.000	76.1	-	-	-	-	-	-	0.142	3.6	0.102	2.6	.002			
VSR-3	3	DN80	3.500	88.9	.083	2.108	0.120	3.05	0.216	5.49	0.157	4.0	0.114	2.9				
VSR-3 1/2	3.5	-	4.000	101.6	-	-	0.120	3.05	0.226	5.74	-	-	-	-			20	27
VSR-4	4	DN100	4.500	114.3	.084	2.134	0.120	3.05	0.237	6.02	0.177	4.5	0.126	3.2	2.00 + 125	50.8 + 2.0		
VSR-5	5	-	5.563	141.3	-	-	0.134	3.40	0.258	6.55	-	-	-	-	$2.00 \pm .125$	50.8 ± 2.0		
VSR-6	6	DN150	6.625	168.3	.115	2.921	0.134	3.40	0.280	7.11	0.197	5.0	0.157	4.0				
VSR-8	8	DN200	8.625	219.1	-	-	0.148	3.76	0.322	8.18	0.248	6.3	0.177	4.5				

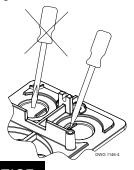
NOTE: For copper or plastic pipe use Model VSR-CF.



VSR VANE TYPE WATERFLOW ALARM SWITCH WITH RETARD

Fig. 2

To remove knockouts: Place screwdriver at inside edge of knockouts, not in the center.



NOTICE

Do not drill into the base as this creates metal shavings which can create electrical hazards and damage the device. Drilling voids the warranty.

Fig. 3

Break out thin section of cover when wiring both switches from one conduit entrance

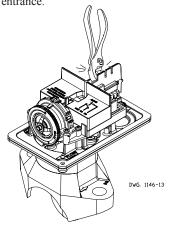
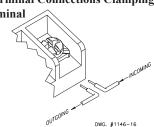


Fig. 4 **Switch Terminal Connections Clamping Plate Terminal**



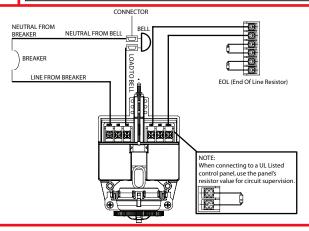
An uninsulated section of a single conductor should not be looped around the terminal and serve as two separate connections. The wire must be severed, thereby providing supervision of the connection in the event that the wire become dislodged from under the terminal. Failure to sever the wire may render the device inoperable risking severe property damage and loss of life.

Do not strip wire beyond 3/8" of length or expose an uninsulated conductor beyond the edge of the terminal block. When using stranded wire, capture all strands under the clamping plate.

Fig. 5 **Typical Electrical Connections**

Notes:

- 1. The Model VSR has two switches, one can be used to operate a central station, proprietary or remote signaling unit, while the other contact is used to operate a local audible or visual annunciator.
- 2. For supervised circuits, see "Switch Terminal Connections" drawing and warning note (Fig. 4).



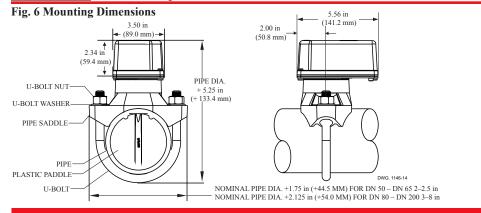
Testing

The frequency of inspection and testing for the Model VSR and its associated protective monitoring system shall be in accordance with applicable NFPA Codes and Standards and/or the authority having jurisdiction (manufacturer recommends quarterly or more frequently).

If provided, the inspector's test valve shall always be used for test purposes. If there are no provisions for testing the operation of the flow detection device on the system, application of the VSR is not recommended or advisable. A minimum flow of 10 GPM (38 LPM) is required to activate this device.

NOTICE

Advise the person responsible for testing of the fire protection system that this system must be tested in accordance with the testing instructions.





VSR VANE TYPE WATERFLOW ALARM SWITCH WITH RETARD

Maintenance

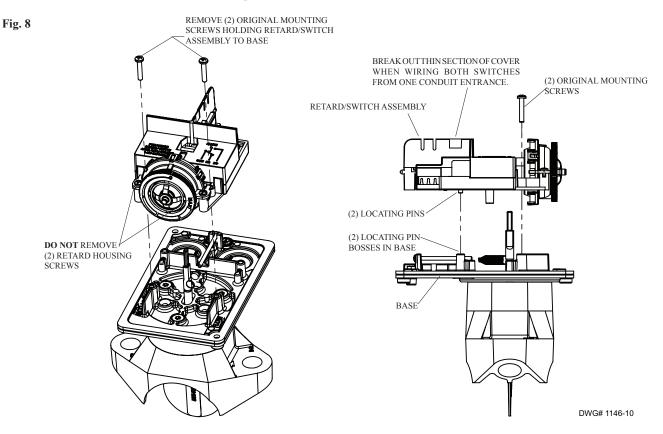
Inspect detectors monthly. If leaks are found, replace the detector. The VSR waterflow switch should provide years of trouble-free service. The retard and switch assembly are easily field replaceable. In the unlikely event that either component does not perform properly, please order replacement retard switch assembly stock #1029030 (see Fig. 8). There is no maintenance required, only periodic testing and inspection.

Retard/Switch Assembly Replacement (See Fig. 8)

NOTICE

The Retard/Switch Assembly is field-replaceable without draining the system or removing the waterflow switch from the pipe

- 1. Make sure the fire alarm zone or circuit connected to the waterflow switch is bypassed or otherwise taken out of service.
- 2. Disconnect the power source for local bell (if applicable).
- 3. Identify and remove all wires from the waterflow switch.
- 4. Remove the (2) mounting screws holding retard/switch assembly to the base. **Do not** remove the (2) retard housing screws.
- 5. Remove the retard assembly by lifting it straight up over the tripstem.
- 6. Install the new retard assembly. Make sure the locating pins on the retard/switch assembly fit into the locating pin bosses on the base.
- 7. Re-install the (2) original mounting screws.
- 8. Reconnect all wires. Perform a flow test and place the system back in service.



Removal of Waterflow Switch

- To prevent accidental water damage, all control valves should be shut tight and the system completely drained before waterflow detectors are removed or replaced.
- Turn off electrical power to the detector, then disconnect wiring.
- · Loosen nuts and remove U-bolts.
- Gently lift the saddle far enough to get your fingers under it. With your fingers, roll the vane so it will fit through the hole while continuing
 to lift the waterflow detector saddle.
- · Lift detector clear of pipe.

April 13, 2012 Check Valve 803a



TECHNICAL DATA

SWING CHECK VALVE MODEL D-1 & G-1

The Viking Corporation, 210 N Industrial Park Drive, Hastings MI 49058

Telephone: 269-945-9501 Technical Services: 877-384-5464 Fax: 269-818-1680 Email: techsvcs@vikingcorp.com

1. DESCRIPTION

The Viking Swing Check Valve is a general purpose rubber-faced check valve approved for use in fire protection systems. The Swing Check Valve is manufactured with a ductile iron body, brass seat, and a rubber-faced clapper assembly, hinged to a removable access cover for easy inspection and maintenance.

The valve may be installed vertically or horizontally with access cover facing up. For availability of flanged-flanged and grooved-grooved options, refer to Table 1. Tapped openings (with plugs) and gauge connections are provided on both the inlet and outlet chambers of the valve.

FEATURES

- A. Ductile iron body for less weight and extra strength.
- B. Rated to 300 psi (20.7 bar) water working pressure.
- C. Rubber-faced clapper hinged to access cover for quick removal and easy servicing. All moving parts can be serviced without removing the valve from the installed position.
- With the cover/clapper assembly removed, the clapper rubber replacement requires removal of only one screw.
- E. Can be installed vertically or horizontally with access cover facing up.



cULus Listed: Guide No. HMER **FM Approved:** Single Check Valves

NYC Department of Buildings: MEA 89-92-E, Vol. XI

3. TECHNICAL DATA

Specifications:

Rated to 300 psi (20.7 bar) water working pressure.

Factory tested hydrostatically to 600 psi (41.4 bar).

Standard Flanged Connections: ANSI B16.42 Class 150 (mates with ANSI Class 125 and Class 150 flanges).

Standard Grooved Connections: ANSI/AWWA C606

Tapped Bosses: 2-1/2" (DN65), 3" (DN80) and 4" (DN100): Two 1/2" (15 mm) NPT

6" (DN150) and 8" (DN200): Two 3/4" (20 mm) NPT

Material Standards: Refer to Figure 1.

Ordering Information: Refer to Table 1 for part numbers and shipping weight.

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Viking Technical Data may be found on
The Viking Corporation's Web site at
http://www.vikinggroupinc.com.
The Web site may include a more recent
edition of this Technical Data Page.

Table 1													
Size Valve Nominal	Inlet Type	Outlet Type	Friction Loss*	Shipping Weight	Part No.								
2-1/2" (DN65)	Groove	Groove	6 ft.(1.8 m)	16 lbs. (7 kg)	05497C								
3" (DN80)	Goove	Groove	10 ft. (3.1 m)	20 lbs. (9 kg)	08536								
4" (DN100)	Flange	Flange	13 ft. (4.0 m)	47 lbs. (21 kg)	08538								
4" (DN100)	Groove	Groove	13 ft. (4.0 m)	27 lbs. (12 kg)	08539								
6" (DN150)	Flange	Flange	20 ft. (6.0 m)	75 lbs. (34 kg)	08542								
6" (DN150)	Groove	Groove	20 ft. (6.0 m)	51 lbs. (23 kg)	08543								
8" (DN200)	Flange	Flange	23 ft. (7.0 m)	135 lbs. (61 kg)	08546								
8" (DN200)	Groove	Groove	23 ft. (7.0 m)	106 lbs. (48 kg)	08547								

Systems with water working pressures above 175 psi (12 bar) may require extra-heavy pattern fittings. Viking Swing Check Valve flanges are Ductile Iron ANSI B16.42, Class 150, with a maximum water working pressure of 300 psi (20.7 bar). ANSI B16.42, Class 150 flanges are NOT compatible with ANSI Class 250 or Class 300 flanges. To mate the Viking Swing Check Valve with ANSI Class 250 or Class 300 flanges, use the grooved-inlet/grooved-outlet style installed with listed grooved/ flanged adapters of the appropriate pressure rating. For piping with grooved connections, the grooved-inlet/grooved-outlet style Swing Check Valve may be installed with listed grooved couplings of the appropriate pressure rating.

Check Valve 803b April 13, 2012



TECHNICAL DATA

SWING CHECK VALVE MODEL D-1 & G-1

The Viking Corporation, 210 N Industrial Park Drive, Hastings MI 49058

Telephone: 269-945-9501 Technical Services: 877-384-5464 Fax: 269-818-1680 Email: techsvcs@vikingcorp.com

4. INSTALLATION

The Swing Check Valve must be installed in an area not subject to physical damage. When corrosive atmospheres and/or contaminated water supplies are present, it is the owner's responsibility to verify compatibility with the Swing Check Valve and associated equipment. Prior to installing the valve, thoroughly flush the water supply piping to verify that no foreign matter is present. The Swing Check Valve may be installed in the vertical position with direction of flow up, or in the horizontal position with the access cover up.

Systems with water working pressures above 175 psi (12 bar) may require extra-heavy pattern fittings. Viking Swing Check Valve flanges are Ductile Iron ANSI B16.42, Class 150, with a maximum water working pressure of 300 psi (20.7 bar). ANSI B16.42, Class 150 flanges are not compatible with ANSI Class 250 or Class 300 flanges. To mate the Viking Swing Check Valve with ANSI Class 250 or Class 300 flanges, use the grooved-inlet/grooved-outlet style installed with listed grooved/flanged adapters of the appropriate pressure rating. For piping with grooved connections, the grooved-inlet/grooved-outlet style Swing Check Valve may be installed with listed grooved couplings of the appropriate pressure rating.

5. OPERATION (Refer to Figure 1)

Flow through the Viking Swing Check Valve lifts the rubber-gasketed clapper (8, and 9) off the seat (12) to enter the sprinkler piping. When flow through the valve stops, the clapper (8) closes quickly. The rubber gasket (9) forms a tight seal against the brass water seat (12), trapping pressure above the clapper and preventing reverse flow from sprinkler piping.

Hydrostatic Test:

The Swing Check Valve is manufactured and listed for use at a maximum water working pressure of 300 psi (20.7 bar). The valve is factory tested at 600 psi (41.4 bar). Check Valves may be hydrostatically tested (in accordance with NFPA 13) at 350 psi (24.1 bar) and/or 50 psi (3.4 bar) above the normal water working pressure for limited periods of time (two hours) for the purpose of acceptance by the Authority Having Jurisdiction. If air testing is required, do not exceed 40 psi (2.8 bar) air pressure.

6. INSPECTIONS, TESTS AND MAINTENANCE

NOTICE: The owner is responsible for maintaining the fire-protection system and devices in proper operating condition.

The Viking Swing Check Valve must be kept free of foreign matter, freezing conditions (when used on wet systems), corrosive atmospheres, contaminated water supplies, and any condition that could impair its operation or damage the device.

It is imperative that the system be inspected and tested on a regular basis. The frequency of the inspections may vary due to contaminated water supplies, corrosive water supplies, and corrosive atmospheres. For minimum maintenance and inspection requirements, refer to NFPA 25. In addition, the Authority Having Jurisdiction may have additional maintenance, testing, and inspection requirements that must be followed.

WARNING: Any system maintenance which involves placing a control valve or detection system out of service may eliminate the fire-protection capabilities of that system. Prior to proceeding, notify all the Authority Having Jurisdiction. Consideration should be given to employment of a fire patrol in the affected areas.

6-A. Five-Year Internal Inspection

Internal inspection of Swing Check Valves is recommended every five years unless inspections and tests indicate more frequent inspections are required.

(Refer to Figure 1)

- 1. Notify the Authority Having Jurisdiction, remote station alarm monitors, and those in the area affected that the system will be taken out of service. Consideration should be given to employment of a fire patrol in the affected areas.
- 2. Close the water supply main control valve, placing the system out of service.
- 3. Open the main drain. If necessary, open the system test valve to vent and completely drain the system.
- 4. Use the appropriate wrench to loosen and remove the cover screws (14), and remove the cover/clapper assembly (2-11).
- 5. Inspect the water seat (12). Wipe away all contaminants, dirt, and mineral deposits. DO NOT use solvents or abrasives.
- 6. Inspect the cover/clapper assembly (2-11) and the cover gasket (13). Test the hinged clapper (8) for freedom of movement. Renew or replace damaged or worn parts as required.

CAUTION: Never apply any lubricant to seats, gaskets, or any internal operating parts of the valve. Petroleum-based grease or oil will damage rubber components and may prevent proper operation.

7. When Internal inspection of the Check Valve is complete, perform step 6 of paragraph 11. VALVE MAINTENANCE to reinstall the cover/clapper assembly (2-11).

April 13, 2012 Check Valve 803c



TECHNICAL DATA

SWING CHECK VALVE MODEL D-1 & G-1

The Viking Corporation, 210 N Industrial Park Drive, Hastings MI 49058

Telephone: 269-945-9501 Technical Services: 877-384-5464 Fax: 269-818-1680 Email: techsvcs@vikingcorp.com

6-B. Valve Maintenance

(Refer to Figure 1)

- 1. Perform steps 1 through 5 of paragraph 6.A FIVE-YEAR INTERNAL INSPECTION.
- 2. To remove clapper rubber (9):
 - a. Use the appropriate wrenches to loosen and remove the button-head socket screw (11), hex nut (6), sealing washer (7), and rubber retainer (10).
 - b. Remove the clapper rubber (9) for inspection. If the clapper rubber shows signs of wear, such as cracking, cuts, or excessively deep grooves where the rubber contacts the water seat, replace the rubber.
- 3. To re-install clapper rubber (9):
 - a. Place the clapper rubber (9) over the center hub of the rubber retainer (10).
 - b. Position the retainer (10) (with rubber in place) against the clapper (8) as shown in Figure 1.
 - c. Replace and tighten the button-head socket screw (11), sealing washer (7), and hex nut (6). The sealing washer (7) and hex nut (6) must be located on the top side of the clapper as shown in Figure 1. Do not over-tighten.
- 4. To remove clapper (8), and/or hinge pin (4):
 - a. Remove the hinge pin retaining rings (5) to free the hinge pin (4) for removal. After the hinge pin (4) is removed, the clapper (8) can be removed.
- 5. To re-install clapper (8), and/or hinge pin (4):
 - a. Verify that the clapper rubber (9) is in good condition and that it is properly installed.
 - b. Position the clapper (8) with the elongated hinge holes aligned between the holes of the hinge bracket welded inside the cover (2). The system (top) side of the clapper (8) must face the direction indicated by the flow arrow stamped inside the cover (2).
 - c. Insert the hinge pin (4) through the holes at one end of the hinge assembly. Continue to push the hinge pin (4) through the holes at the remaining end of the hinge assembly.
 - d. Re-install the hinge pin retaining rings (5).
- 6. To re-install cover/clapper assembly (2-11):
 - a. Verify that cover gasket (13) is in position and in good condition.
 - b. Slide the cover/clapper assembly (2-11) into the Swing Check Valve so that the clapper rubber (9) contacts the water seat (12).
 - c. Replace the cover screws (14). Use the appropriate wrench to cross-tighten all screws to the torque value shown in Table 2 for the valve used. DO NOT over-tighten.

7. AVAILABILITY

The Viking Swing Check Valve is available through a network of domestic and international distributors. See the Viking Corp. Web site for closest distributor or contact The Viking Corporation.

8. GUARANTEES

For details of warranty, refer to Viking's current list price schedule or contact The Viking Corporation directly.

Table 2: Torque Values for Viking Swing Check Valve Cover Screws											
Valve Size Screw Size Torque Value											
2-1/2" (DN65)	3/8"-16 HHC	19 ft-lbs 2.63 kg-m									
3" (DN80)	3/8"-16 HHC	19 ft-lbs 2.63 kg-m									
4" (DN100)	3/8"-16 HHC	19 ft-lbs 2.63 kg-m									
6" (DN150)	1/2"-13 HHC	45 ft-lbs 6.23 kg-m									
8" (DN200)	5/8"-11 HHC	93 ft-lbs 12.9 kg-m									

Check Valve 803d April 13, 2012

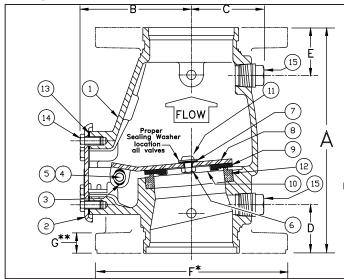


TECHNICAL DATA

SWING CHECK VALVE MODEL D-1 & G-1

The Viking Corporation, 210 N Industrial Park Drive, Hastings MI 49058

Telephone: 269-945-9501 Technical Services: 877-384-5464 Fax: 269-818-1680 Email: techsvcs@vikingcorp.com



SIZE	A	В	С	D	E	F	G**
2-1/2"	9"	4-1/2"	2-5/8"	2"	2"	Flg-	-Flg
(65mm)	(228,6)	(114,3)	(66,7)	(50,8)	(50,8)	Not Av	ailable
3"	10-1/8"	4-13/16"	2-11/16"	2-9/32"	2-9/32"	Flg-	
(80mm)	(257)	(122,2)	(68,3)	(58.1)	(58.1)	Not Av	
4"		5-3/16"	3-1/8"	2-1/4"	2-1/4"	9"	15/16"
(100mm)		(131,8)	(79.4)	(57.2)	(57,2)	(228,6)	(23,81)
6"	13-3/8"	6-13/16"	4-1/16"	2-1/4"	2-1/4"	11"	1"
(150mm)	(340)	(173,3)	(103.2)	(57,2)	(57,2)	(279,4)	(25,4)
8"		8-13/16"	5"	2-1/2"	2-7/8"	13-1/2"	1-1/8"
(200mm)		(223,4)	(127)	(63,4)	(73,0)	(342,9)	(28,58)

Dimensions shown in parentheses are millimeters.

Figure 1

		PAF	RT NUME	BER									
ITEM	D-1	G-1	G-1	G-1	G-1	DESCRIPTION	MATERIAL	N	O. R	EQ	'D		
NO.	2-1/2"	3"	4"	6"	8"	District Hon		0.4/01	011	411	011		
	(DN65)	(DN80)	(DN100)	(DN150)	(DN200)		D (" 1 AOTMA 500	2-1/2"	3	4	6"	8	
1						Body	Ductile Iron, ASTM A536 (65-45-12) E-Coated HSLA Steel, A715 and	1	1	1	1	1	
2		-	-			Cover Assembly, 300 PSI WWP	1	1	1	1	1		
3	07576	07576	07576	07576	None	Bushing	Lubricomp 189 Ryton	2	2	2	2	0	
4						- - - - - - - - - - - -	Stainless Steel, UNS-S30400	1	1	1	1	1	
5		05445A	05445A	05445A	05369A	Hinge Pin Retaining Ring	Stainless Steel, UNS-S15700	2	2	2	2	2	
6	01755A					Clapper Hex Jam Nut #10-24 UNC	Stainless Steel, UNS-S30400	1	0	0	0	0	
		08159	08159			Clapper Hex Jam Nut 3/8"-24 UNF	Stainless Steel, UNS-S30400	0	1	1	0	0	
				08144	08144	Clapper Hex Jam Nut ½"-20 UNC	Stainless Steel, UNS-S30400	0	0	0	1	1	
7	06595A	08158	08158	08143	08143	Sealing Washer	EPDM and Stainless Steel	1	1	1	1	1	
8	*	*	*	*	*	Clapper	Teflon® Coated HR Steel UNS- G10180	1	1	1	1	1	
9	*	*	*	*	*	Clapper Rubber	EPDM, ASTM D2000	1	1	1	1	1	
10	*	*	*	*	*	Clapper Rubber Retainer	Stainless Steel, UNS-S30400	1	1	1	1	1	
	06595A					H.H.C. Screw #10-24 UNC x 1/2" (12.7 mm) lg.	Stainless Steel, UNS-S30400	1	0	0	0	0	
		10194	10194			Screw, Button Head, Socket, 3/8" - 24 UNF x 1/2"	Stainless Steel, UNS-S30400	0	1	1	0	0	
11				10308		Screw, Button Head, Socket, 1/2" - 20 UNF x 3/4" (19.1 mm) lg.	Stainless Steel, UNS-S30400	0	0	0	1	1	
					10686	Screw, Button Head, Socket, 1/2" - 20 UNF x 7/8"	Stainless Steel, UNS-S30400	0	0	0	0	1	
12						Seat	Brass, UNS-C84400	1	1	1	1	1	
13	05354B	05354B	04649B	04992B	05339C	Cover Gasket	EPDM, ASTM D2000	1	1	1	1	1	
	01517A	01517A	01517A			H.H.C. Screw 3/8"-16 UNC x 3/4" (19,1 mm) lg.	Steel, Zinc Plated	4	4	6	0	0	
14				04993A		H.H.C. Screw ½"-13 UNC x 7/8" (22.2 mm) lg.	Steel, Zinc Plated	0	0	0	6	0	
					01922A	H.H.C. Screw 5/8"-11 UNC x 1-1/4" (31.8 mm) lg.	Steel, Zinc Plated	0	0	0	0	6	
15						1/2" (15 mm) NPT Pipe Plug	Steel	2	2	2	0	0	
						3/4" (20 mm) NPT Pipe Plug	Steel	0	0	0	2	2	

⁻⁻ Indicates replacement part is not available

Sub-Assemblies

3, 6-11	05499B	08518	08519	08520	08521	Clapper Assembly
9, 10		14864	14865	14866		Replacement Clapper Rubber Kit*

^{*}Clapper rubbers are different on 3", 4", & 6" G-1 valve than original manufacture. If clapper rubber requires replacement, order replacement rubber kit.

^{** 4&}quot;, 6", and 8" valves are manufactured with sculptured flanges.

Dimension indicates thickness of flange at bolt holes.

Indicates replacement part only available in a Sub-Assembly listed below.

175 PSI WWP Iron Body Gate Valves

Fire Protection Valve • Bolted Bonnet • Outside Screw and Yoke • Solid Wedge • Pre-Grooved Stem for Supervisory Switch Mounting





175 PSI/12.1 Bar Non-Shock Cold Water

CONFORMS TO MSS SP-70 • UL/ULC LISTED* • FM APPROVED • APPROVED BY THE NEW YORK CITY B.S.A. 143-69-SA

MATERIAL LIST

		INVITIBLE FIAI
	PART	SPECIFICATION
1.	Stem	Copper Alloy, ASTM B16 C36000
2.	Nut, Handwheel	Cast Copper Alloy, ASTM B584 C84400
3.	Handwheel, Orange	Cast Iron, ASTM A126-B
4.	Bushing, Yoke	Cast Copper Alloy, ASTM B584 C84400
5.	Screw, Hex - Bonnet Cap	Steel, ASTM A307 / SAE J429
6.	Cap, Bonnet	Ductile Iron ASTM A536
7.	Nut, Square - Bonnet Ca	p Steel, ASTM A563
8.	Bonnet ¹	Cast Iron, ASTM A126-B
9.	Nut, Heavy Hex - Gld Fol	low Steel, ASTM A563
10.	Gland Follower	Ductile Iron ASTM A536
11.	Pack Gland	Powdered Metal ASTM B783
12.	Pack Ring	Aramid Fiber / Graphite
13.	Bolt, Sq Head - Gld Follo	w Steel, ASTM A307 / SAE J429
14.	Screw, Hex - Body	Steel, ASTM A307 / SAE J429
15.	Gasket, Body	Synthetic Fiber / Nitrile
16.	Nut, Hex - Body	Steel, ASTM A563
17.	Collar, Stem	Copper Alloy, ASTM B16 C36000
18.	Pin, Wedge	Copper Alloy, ASTM B140 C31600
19.	0,	Cast Copper Alloy, ASTM B584 C84400
20.	Wedge ²	Cast Iron, ASTM A126-B
21.	Ring, Seat - Body	Cast Copper Alloy, ASTM B584 C84400
22.	Body	Cast Iron, ASTM A126-B



² Sizes 2½" thru 6" have Cast Copper Alloy Wedges.

Sizes 8" thru 12" made with Cast Iron Wedge with Cast Copper Alloy Face Rings.

TS: Pre-grooved Stem for Supervisory Switch Activation.

NOTE: 1.Valve Flanges per ASME B16.1, Class 125

2. NIBCO may substitute Ductile Iron ASTM A395 (60-40-18) for ASTM A126 Class B Cast Iron for the Body, Bonnet, Wedge, or Disc. NIBCO may substitute Ductile Iron ASTM A395 (60-40-18) or ASTM A536 (65-45-12) for all other ASTM A126 Class B Cast Iron components.

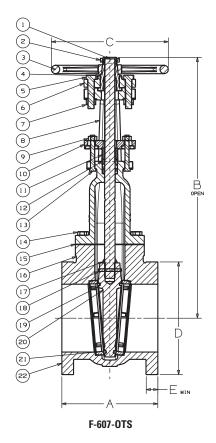
DIMENSIONS—WEIGHTS—QUANTITIES

Dimensions												
ize		Α	В		(C		D		E	We	ight
mm.	In.	mm.	In.	mm.	ln.	mm.	ln.	mm.	ln.	mm.	Lbs.	Kg.
65	7.50	191	17.26	438	8.00	203	7.00	178	0.69	18	55	25
80	8.00	203	19.44	494	8.00	203	4.50	114	0.75	19	67	30
100	9.00	229	23.54	598	10.25	260	9.00	229	0.94	24	107	49
125	10.00	254	27.01	686	10.25	260	10.00	254	0.94	24	145	66
150	10.50	267	30.73	781	12.00	305	11.00	279	1.00	25	178	81
200	11.50	292	40.29	1023	14.00	356	13.50	343	1.12	28	309	140
250	13.00	330	48.45	1231	16.25	413	16.00	406	1.19	30	481	219
300	14.00	356	56.26	1429	18.00	457	19.00	483	1.25	32	706	321
	65 80 100 125 150 200 250	mm. ln. 65 7.50 80 8.00 100 9.00 125 10.00 150 10.50 200 11.50 250 13.00	mm. ln. mm. 65 7.50 191 80 8.00 203 100 9.00 229 125 10.00 254 150 10.50 267 200 11.50 292 250 13.00 330	mm. ln. mm. ln. 65 7.50 191 17.26 80 8.00 203 19.44 100 9.00 229 23.54 125 10.00 254 27.01 150 10.50 267 30.73 200 11.50 292 40.29 250 13.00 330 48.45	mm. ln. mm. ln. mm. 65 7.50 191 17.26 438 80 8.00 203 19.44 494 100 9.00 229 23.54 598 125 10.00 254 27.01 686 150 10.50 267 30.73 781 200 11.50 292 40.29 1023 250 13.00 330 48.45 1231	mm. In. mm. In. mm. In. mm. In. mm. In. mm. In. In. mm. In. In. <td>mm. In. mm. In. In.<td>mm. In. mm. In. In. mm. In.<td>mm. In. mm. In. In. mm. In. mm. In. In. mm. In. In. mm. In. mm. In. In. In. In. In. In. In. In. In.<td>mm. In. mm. In. mm.<td></td><td>mm. In. mm. In. mm.</td></td></td></td></td>	mm. In. In. <td>mm. In. mm. In. In. mm. In.<td>mm. In. mm. In. In. mm. In. mm. In. In. mm. In. In. mm. In. mm. In. In. In. In. In. In. In. In. In.<td>mm. In. mm. In. mm.<td></td><td>mm. In. mm. In. mm.</td></td></td></td>	mm. In. In. mm. In. <td>mm. In. mm. In. In. mm. In. mm. In. In. mm. In. In. mm. In. mm. In. In. In. In. In. In. In. In. In.<td>mm. In. mm. In. mm.<td></td><td>mm. In. mm. In. mm.</td></td></td>	mm. In. In. mm. In. mm. In. In. mm. In. In. mm. In. mm. In. In. In. In. In. In. In. In. In. <td>mm. In. mm. In. mm.<td></td><td>mm. In. mm. In. mm.</td></td>	mm. In. mm. <td></td> <td>mm. In. mm. In. mm.</td>		mm. In. mm.

WARNING: This product can expose you to chemicals including lead, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.



F-607-0TS Flanged



Flg x Flg

FREEZING WEATHER PRECAUTION: Subsequent to testing a piping system, gate valve should be in an open position to allow complete drainage.

Visit our website for the most current information.

^{*} Compliance with the Standard for Gate Valves for Fire Protection Service, UL 262, and the Canadian Requirements.

April 2, 2010 Alarm Devices 711a



TECHNICAL DATA

WATER MOTOR ALARMS

The Viking Corporation, 210 N Industrial Park Drive, Hastings MI 49058

Telephone: 269-945-9501 Technical Services: 877-384-5464 Fax: 269-818-1680 Email: techsvcs@vikingcorp.com

1. DESCRIPTION

The Viking water motor alarms are mechanical devices actuated by a flow of water. They are designed to sound a continuous alarm while a sprinkler system operates. An alarm is a required component of every sprinkler system having more than 20 sprinklers.

A. Features

- 1. The water motor alarms are tapped 3/4" NPT on the inlet and 1" NPT on the drain outlet.
- 2. The water motor alarm package includes a drive shaft 16-3/4" (425 mm) long for walls 14" (356 mm) thick or less. A special extension shaft is available for walls up to 30-1/4" (768 mm) thick.
- 3. The package also includes the required 3/4" (20 mm) NPT strainer for installation on the alarm line.
- 4. Rated water working pressure of Model F-2 is 250 PSI (17.2 bar).

B. Accessories: (order separately)

- 1. Extension Mounting Cup: Viking Part Number 05957B, Material: 14-Gauge Cold Rolled Steel, UNS-G10080, coated with black E-coat. The extension mounting cup is required when the wall thickness is less than 3" (76.2 mm). Refer to "INSTALLATION"
- 2. Closure Plate: For use with Model F-2 only, Viking Part Number 05820B, Material: 16-Gauge Galvanized Steel, UNS-G10080. The closure plate is required when the Model F-2 Water Motor Alarm gong is mounted on an irregularly surfaced wall. It serves to prevent birds from entering the inside of the gong. The closure plate also serves as a mounting plate for sheet metal walls. Refer to "INSTALLATION" instructions. See Figure 2.
- 3. Special Extension Shaft: Viking Part Number 03312B, Material: Stainless Steel, UNS-S30400. The extension shaft is required when the F-2 or G-2 Water Motor Alarm is installed on walls from 14" (356 mm) to 30-1/4" (768 mm) thick.

2. LISTINGS AND APPROVALS

Model F-2:

շ^(Սլ)սs **cULus Listed** - VPLX



FM Approved - Water Motor Gongs



LPCB Approved



CE - Standard EN 12259-4, EC-certificate of conformity 1725-CPD-H0001

New York City Board of Standards and Appeals - Calendar No. 219-76-SA

Model G-2:



VdS



CE - Standard EN 12259-4, EC-certificate of conformity 1725-CPD-H0001

The 07862 and 07868 Water Motor Alarms Model F-2 and Model G-2 conform to the provision of EN12259-4 standard. EN12259-4 approvals are provided by:FM Approvals Ltd. 1 Windsor Dials Windsor, Berkshire, UK. SL4 1 RS Approval Certificate No. issued February 15, 2010.

3. TECHNICAL DATA

Specifications

Available since 1991

Shipping Weight: Model F-2: 11 lbs. (5.0 kg): Model G-2: 13 lbs. (5.9 kg)

Water working pressure: Rated to 175 PSI (12 bar)

Material Standards (See Figure 3) Viking E-coat Spec: SPF02 W01

Ordering Information

Model F-2, Viking Part No. 07862 Model G-2, Viking Part No. 07868

4. INSTALLATION

Locate the water motor on an exterior wall as close as practical to the valve being monitored for water flow. A 3/4" (20 mm) strainer (included) is required on the alarm line as close as possible to the alarm outlet of the valve being monitored for water flow (or outlet of the retard chamber, if used). The location must be easily accessible for cleaning.



Viking Technical Data may be found on The Viking Corporation's Web site at

http://www.vikinggroupinc.com.

The Web site may include a more recent edition of this Technical Data Page.

Form No. F 082789

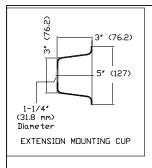
Alarm Devices 711b April 2, 2010

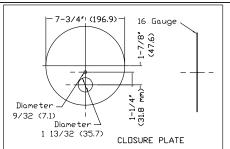


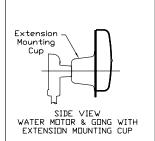
TECHNICAL DATA

WATER MOTOR ALARMS

The Viking Corporation, 210 N Industrial Park Drive, Hastings MI 49058
Telephone: 269-945-9501 Technical Services: 877-384-5464 Fax: 269-818-1680 Email: techsvcs@vikingcorp.com







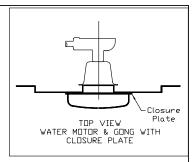
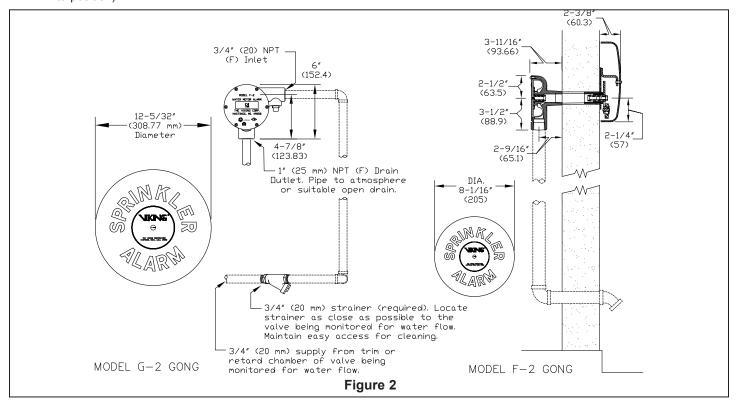


Figure 1: Accessories

- A. Cut a 1-7/16" (36.5 mm) minimum to 1-5/8" (41.3 mm) maximum diameter hole in the building wall to accommodate the 3/4" (20 mm) galvanized spacer pipe. (Note: Spacer pipe is NOT included in Water Motor Alarm Package). The hole through the wall must be level or pitched slightly downward toward the water motor.
- B. Measure the wall thickness.
- C. Cut and thread the spacer pipe to a length equal to: The wall thickness minus 1" (25.4 mm). If the extension mounting cup is used, add an additional 3" (76 mm) to the spacer pipe.
- D. Cut the drive shaft (10) to a length equal to: The total wall thickness plus 2-3/4" (70 mm). If extension mounting cup is used, add an additional 3" (76 mm).
- E. File the drive shaft to provide a 3/32" (2.4 mm) x 450 chamfer on both corners of both ends. File off all burrs and insert the drive shaft into the hole of the striker arm shaft.
- F. Slide the spacer pipe over the shaft and thread the end of the spacer pipe into the gong support assembly coupling (12).
- G. Slide the closure plate (if used) over the free end of the spacer pipe, up to the back of the gong. If desired, the closure plate may be fastened to the gong support by using the 9/32" (7.14 mm) diameter hole in the gong support. Use only a flat or round headed fastener that will not interfere with striker arm movement.
- H. Position the support assembly on the exterior wall surface by sliding the free threaded end of the spacer pipe into the hole from outside the building.
- I. On the inside surface of the wall: Slide the wall plate provided (9), over the free threaded end of the spacer pipe. (If an extension mounting cup is used, place it over the end of the spacer pipe with the flared end toward the wall before sliding the wall plate into position).



April 2, 2010 Alarm Devices 711c



TECHNICAL DATA

WATER MOTOR ALARMS

The Viking Corporation, 210 N Industrial Park Drive, Hastings MI 49058

Telephone: 269-945-9501 Technical Services: 877-384-5464 Fax: 269-818-1680 Email: techsvcs@vikingcorp.com

- J. Remove the plastic thread protectors from the threaded openings in the body of the water motor.

 K. Attach the water motor assembly by threading the body (3) onto the free threaded end of the spacer pipe. The chamfered ends of the drive shaft allow it to slide into position as the water motor body is threaded onto the spacer pipe. When the assembly is properly tightened, the water motor should be positioned with the 1" (25 mm) NPT drain outlet facing downward and the 3/4" (20 mm) NPT alarm line inlet horizontal. See Figures 1 and 3.

 Attach the gong, the flat washer, and the gong label (16, 17, and 18) to the gong support installed on the exterior surface of the wall,
- with the 5/16-18 x 12" (13 mm) screw (19). Note: The flat washer must be installed between the gong and the gong support (17).
- M. With galvanized, brass, or other approved corrosion-resistant piping, not less than 3/4" (20 mm) diameter, connect the water motor inlet to the alarm outlet of the waterflow detecting device. A 3/4" (20 mm) strainer (included) is required on the alarm line as close as possible to the alarm outlet of the waterflow detecting device (or outlet of the retard chamber if used). The location must be easily accessible for cleaning.
- The drain outlet of the impeller housing must discharge to an open drain. Care shall be taken to keep the drain line clean at all times.
- O. Note: A water motor drain line that:
 - 1. Has too many fittings, and/or
 - 2. Has a very short length of pipe between the 1" (25 mm) outlet and the first elbow in the water motor drain pipe, and/or
 - 3. Is very long may result in slow drainage and reduced water motor speed. This condition can be remedied by increasing the drain pipe diameter, increasing the length of pipe to the first elbow, and/or pitching the pipe toward the discharge location.

5. OPERATION (See Figure 3)

When a sprinkler system is activated, water flows from the alarm outlet of the valve, through the 3/4" (20 mm) strainer and alarm line piping, into the inlet of the water motor. From the 1/8" inlet orifice, the water flows through a nozzle (4), which restricts the flow into a pressurized stream directed onto the impeller (7). Force from the water stream turns the impeller and drive shaft (10), causing the striker arm (20) to rotate. The striker (25) impacts against the gong (16), producing a continuous alarm. A minimum of 5 PSI (.34 bar) is required at the nozzle to cause a continuous alarm. When properly installed, the Model F-2 Water Motor Alarm produces the required 90 decibel output and the Model G-2 produces 100 decibels. After passing through the water motor, the water is discharged through a 1" (25 mm) drain outlet in the bottom of the impeller housing. The discharged water must be piped through the wall to atmosphere or to a suitable open drain.

6. INSPECTIONS, TESTS AND MAINTENANCE

Weather-resistant materials are used in the construction of the water motor alarm. At regular intervals, examine and test the water motor to ensure that the nozzle and drain line are clean and free of obstruction, and that the alarm functions properly. Also, at regular intervals and before disassembly of the water motor, clean and inspect the alarm line strainer located at the alarm outlet of the waterflow detecting device, or the outlet of the retard chamber, if used. (Note: Some retard chambers may be equipped with a strainer built in). For minimum maintenance and inspection requirements, refer to NFPA 25. In addition, the Authority Having Jurisdiction may have additional maintenance, testing, and inspection requirements that must be followed. Before proceeding with disassembly of the water motor alarm, notify the Authority Having Jurisdiction and occupants of the area covered by the system affected. Take all appropriate precautions. The water motor alarm will be disabled during disassembly.

A. Water Motor Disassembly (See Figure 3)

- 1. Isolate the water motor alarm by closing the alarm line valve in the trim of the waterflow detecting device. (Refer to appropriate technical data for the system used.)
- 2. Remove pipe plug (5).
- 3. Remove all round head machine screws (1) from the water motor cover.
- Separate the cover (2) and the gasket (6) from the housing (3).
- 5. Remove the impeller (7).
- 6. Inspect and, if necessary, carefully clean the nozzle (4) with a wire or pipe cleaner brush.
- 7. Flush the nozzle way and drain line with water or compressed air.

B. Water Motor Re-Assembly

- 1. Re-install the pipe plug (5).
- 2. Re-install the impeller (7).
- 3. Replace cover gasket (6) and attach cover (2) by using round head machine screws (1).
- 4. Open the alarm line valve.
- 5. Test the water motor alarm.
- 6. When test is complete and water motor alarm operation is satisfactory, place the alarm line valve in the proper "alarm" position. Reset and return the affected systems to service.

7. AVAILABILITY

Viking Water Motor Alarms are available through a network of domestic and international distributors. See the Viking Corp. Web site for closest distributor or contact The Viking Corporation.

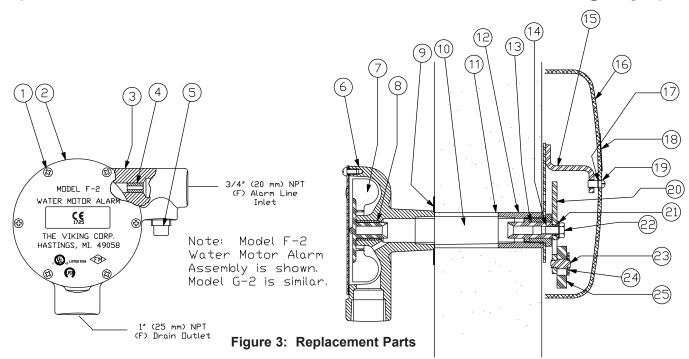
8. GUARANTEES

For details of warranty, refer to Viking's current list price schedule or contact Viking directly.



WATER MOTOR ALARMS

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ITEM NO.	PART N	UMBER	DESCRIPTION	MATERIAL	NO.	
ITENTINO.	F-2		DESCRIPTION	WATERIAL	REQ'D	
1	*	*	Screw, R. H. Self-tap #10-24 x 3/8" lg.	Zinc Plated Steel	6	
2	07867	07870	Cover	Steel	1	
3	*	*	Housing	Cast Iron	1	
4	*	*	Nozzle	Brass	1	
5	01925S	01925S	1/2" Pipe Plug	Cast Iron	1	
6	02550B	02550B	Cover Gasket	Cellulose/Nitrile/Glass Blend	1	
7	02547C	02547C	Impeller	Delrin	1	
8	*	*	Bearing	Brass: Sintered Bronze	1	
9	05603A	05603A	Wall Plate	Galvanized Steel	1	
10	05604B	05604B	Drive Shaft	Stainless Steel	1	
11			3/4" Pipe (C.O.J.) not furnished	Galvanized Steel	1	
12	*	*	Coupling	Brass	1	
13	02556B	02556B	Striker Arm Shaft	Celcon Glass Filled	1	
14	*	*	Bearing	Brass	1	
15	*	*	Gong Support	Stainless Steel	1	
16	05821C	06508C	Gong	Aluminum	1	
17	02766A	02766A	Flat Washer, 11/32" ID x 11/16" ID x 1/16" Stainless Steel		1	
18	05768A	06505C	Gong Label Aluminum (F-2), Vinyl (G-2)		1	
19			Screw, B.H. Slotted, 5/16-18 x 1/2" lg. Stainless Steel		1	
20	*	*	Striker Arm	Stainless Steel	1	
21			Flat Washer, 11/32" ID x 11/16" OD x 1/16"	Stainless Steel	1	
22			Screw, H.H. Self-tap 5/16-18 x 1/2" lg.	Zinc Plated Steel	1	
23	*	*	Striker Pin	Stainless Steel	1	
24	*	*	Striker Arm Washer	Stainless Steel	1	
25	*	*	Striker	Canvas Phenolic	1	
Indicates replacement part not available						
*Indicates replacement part only available in a Sub-Assembly listed below						
SUB-ASSEMBLIES						
1-8	1-8 07863 07869 Motor Assembly					
20, 23-25	02558B	02558B	Striker Arm Assembly			
12-15, 20-25	12-15, 20-25 05606C 06506C Support Assembly					



FIRE DEPT. INLET CONN. EXPOSED TYPE



Figure No. 6405

SINGLE CLAPPER TWO-WAY INLETS

An exposed auxiliary inlet connection with 500 G.P.M. inlet capacity to supplement fire protection water supply. Exposed design provides an economical method of satisfying Fire Dept. inlet requirements.

STANDARD EQUIPMENT: Cast brass two-way inlet body only with single swing clapper and pin lug swivel back or angle outlet connection as selected by figure number.

SPECIFY THREAD.

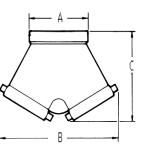
BRANDING: "Auto Spkr." FINISH: Cast Brass
*U/L LISTED AND FM APPROVED

OPTIONAL FINISHES: PB - Polished Brass

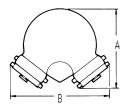
RC - Rough Chrome Plated

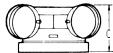
PC - Polished Chrome Plated

	Outlet	Dimensions		
Model	Style	Α	В	С
6405	Back	5 1/4	8 5/64	6 1/2
6407	Angle	6 5/16	7 11/16	4 3/4



6405 Back Outlet





6407 Angle Outlet



Figure No. 6407

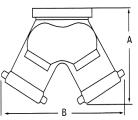
DOUBLE CLAPPER TWO-WAY INLETS



Figure No. 6410-6415

An exposed auxiliary inlet connection with 500 G.P.M. Inlet capacity to supplement fire protection water supply. Exposed design provides an economical method of satisfying Fire Department Inlet requirements.

STANDARD EQUIPMENT: Cast brass two-way inlet body only with double drop clappers and pin lug swivels; back or angle outlet connection as selected by figure number. Branding as selected. **SPECIFY THREAD AND BRANDING.**



6410 Back Outlet



Figure No. 6420-6425

BRANDING: "Standpipe", "Auto Spkr."

FINISH: Cast Brass

OPTIONAL FINISHES:

PB - Polished Brass

RC - Rough Chrome Plated PC - Polished Chrome Plated

6420 Angle Outlet

*U/L LISTED AND FM APPROVED NY BSA-MEA APPROVED

Outlet Style			Dimensions				
Back	Angle	Size	Α	В	С	D	E
*6410		4 X 2 1/2 X 2 1/2	9 5/8	12 1/4			
	6420	4 X 2 1/2 X 2 1/2			11 3/4	9 5/8	7 1/4
6412		6 X 2 1/2 X 2 1/2	10 1/4	11 3/4			
	6422	6 X 2 1/2 X 2 1/2			12 1/2	10 1/8	7 1/2
6413		4 X 3 X 3	10	12 1/2			
	6423	4 X 3 X 3			12 1/2	10 1/8	7 1/2
6414		5 X 3 X 3	10 1/8	12 1/2			
	6424	5 X 3 X 3			12 1/4	10 1/2	7 1/2
6415		6 X 3 X 3	10 3/8	12 1/2			
	6425	6 X 3 X 3			12 1/4	10 7/8	7 1/4



FIRE DEPARTMENT CONN. ACCESSORIES



Fig No. 6702-6706

OPEN ADAPTERS

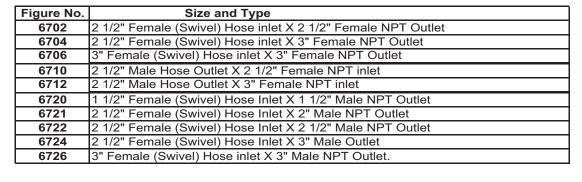
Used to connect fire hose to Standpipe or Sprinkler Systems.

STANDARD EQUIPMENT: Cast Brass with size and type of inlet and outlet as selected by figure number. All exposed parts are polished brass. **SPECIFY THREAD.**

OPTIONAL FINISH: PC - Polished Chrome Plated



Fig No. 6710-6712





CHECK SNOOTS

Fig No. 6720-6726

Used to connect fire hose on multiple Inlet Fire Dept. connections. Checks excess back flow of water.

STANDARD EQUIPMENT: Cast brass with size and type of inlet and outlet, and

Tion 1

checking device as selected by figure number.

Fig No. 6730-6736

•	•	•	
SPECIFY THREAD.	OPTIONAL	. FINISH:	PB - Polished Brass
			PC - Polished Chrome Plated



Fig No. 6738-6740

	Spring Check Snoots				
Figure No.	Size and Type				
6730	2 1/2" Female (Swivel) Hose Inlet X 3" Female NPT Outlet				
6732	3" Female (Swivel) Hose Inlet X 3" Female NPT Outlet				
6734	2 1/2" Female (Swivel) Hose Inlet X 3" Male NPT Outlet				
6736	3" Female (Swivel) Hose Inlet X 3" Male NPT Outlet				

	Clapper Snoots				
Figure No.	Size and Type				
6738	2 1/2" Female (Swivel) Hose Inlet X 3" Female NPT Outlet U/L LISTED				
6740	2 1/2" Female (Swivel) Hose Inlet X 3" Male NPT Outlet U/L LISTED				

PLUGS AND CHAINS



Used on Fire Dept. inlet connections. Prevents entry of foreign matter and protects female threads.

STANDARD EQUIPMENT: Cast pin lug with male hose thread and attached chain. Cast Iron and Cast Brass as selected by figure number. **SPECIFY THREAD AND COLOR OR FINISH.**

Fig No. 6745-6746

Cast Iron		
Figure No.	Size	
6745	2 1/2" (NYT or NST)	
6746	3" (NYT)	

FINISH: PAINTED

Red Green Yellow



Fig No. 6747

Cast B	Cast Brass		
Figure No.	Size		
6744	1 1/2"		
6747	2 1/2"		
6748	3"		

OPTIONAL FINISHES:

PB- Polished Brass

RC- Rough Chrome Plated **PC**- Polished Chrome Plated



FIRE DEPARTMENT CONN. ACCESSORIES





Fig. No. 6750-6751

BREAKABLE CAPS

For use on Fire Department inlet connections. Prevents entry of foreign matter and protect female threads. Breakable ears feature permits fast hose connection.

STANDARD EQUIPMENT: Cast iron, Aluminum or plastic cap with breakable ears, two evebolts with nuts for attachment to female pin lug swivel. SPECIFY SIZE AND COLOR.

FINISH: Painted

R-Red G-Green Y-Yellow

ROUND ESCUTCHEON PLATES

Model No.	Size	Finish
6750	2 1/2"	Iron
6751	3"	Iron
6752	2 1/2"	Aluminum
6753	2 1/2"	Plastic



Fig. No. 6760-6766



Used to identify and trim exposed Fire Dept. Connection Installations.

STANDARD EQUIPMENT: Brass or red painted aluminum plate, size and material as selected by figure number. Branding as selected. SPECIFY BRANDING and FINISH.

BRANDING: "Standpipe", "Auto Spkr.", "Standpipe-Sprinkler", "Dry Standpipe", "Wall Hydrant", "Fire Pump Test". (Figure No. 6766 "Auto Spkr.", "Standpipe", "Standpipe-



Fig. No. 6770

Figure No.	Size	Plate Diameter	Material
6758	2 1/2"	6 1/2"	Brass
6759	3"	7 5/8"	Brass
6760	4"	9 1/2"	Brass
6762	5"	10 5/8"	Brass
6764	6"	11 7/8"	Brass
6766	4"	9 1/2"	Aluminum
6770	4" (Sillcock)	9 1/2"	Brass

OPTIONAL FINISHES:

PB- Polished Brass

RC- Rough Chrome Plated Brass

PC- Polished Chrome Plated Brass





Fig. No. 6778

RECTANGULAR WALL PLATES

Used for identifying Fire Dept. Connections.

STANDARD EQUIPMENT: Brass or red painted 4 1/2" X 10" plate, material as selected by figure number. Branding as selected. SPECIFY BRANDING AND MATERIAL.

Figure No.	Material
6778	Brass

OPTIONAL FINISHES:

PB- Polished Brass

RC- Rough Chrome Plated Brass

PC- Polished Chrome Plated Brass

BRANDING: "Standpipe", "Auto Spkr.", "Standpipe-Auto Spkr.", "Dry Standpipe", "Fire Pump Test". SPECIAL LETTERING AVAILABLE UPON REQUEST.

AUTOMATIC BALL DRIP

Used to drain low point of system between swing check valve and Fire Dept. Connection. Must be installed in a horizontal position.

STANDARD EQUIPMENT: Cast brass straight or angle connection, Male NPT both ends. Size and Style selected by figure number.





Fig. No. 6782-6783

Figure No. Size Style 1/2" 6780 Straight 6781 3/4" Straight 6782 1/2" Angle 6783 3/4" Angle



SILLCOCK

Used to manually drain low point of system between swing check valve and Fire Dept. connection.

Fig. No. 6790

STANDARD EQUIPMENT: Cast brass flanged Sillcock with 3/4" Fem. NPT inlet X Male G.H.T.

OPTIONAL FINISHES:

PB- Polished Brass

RC- Rough Chrome Plated Brass

PC- Polished Chrome Plated Brass